



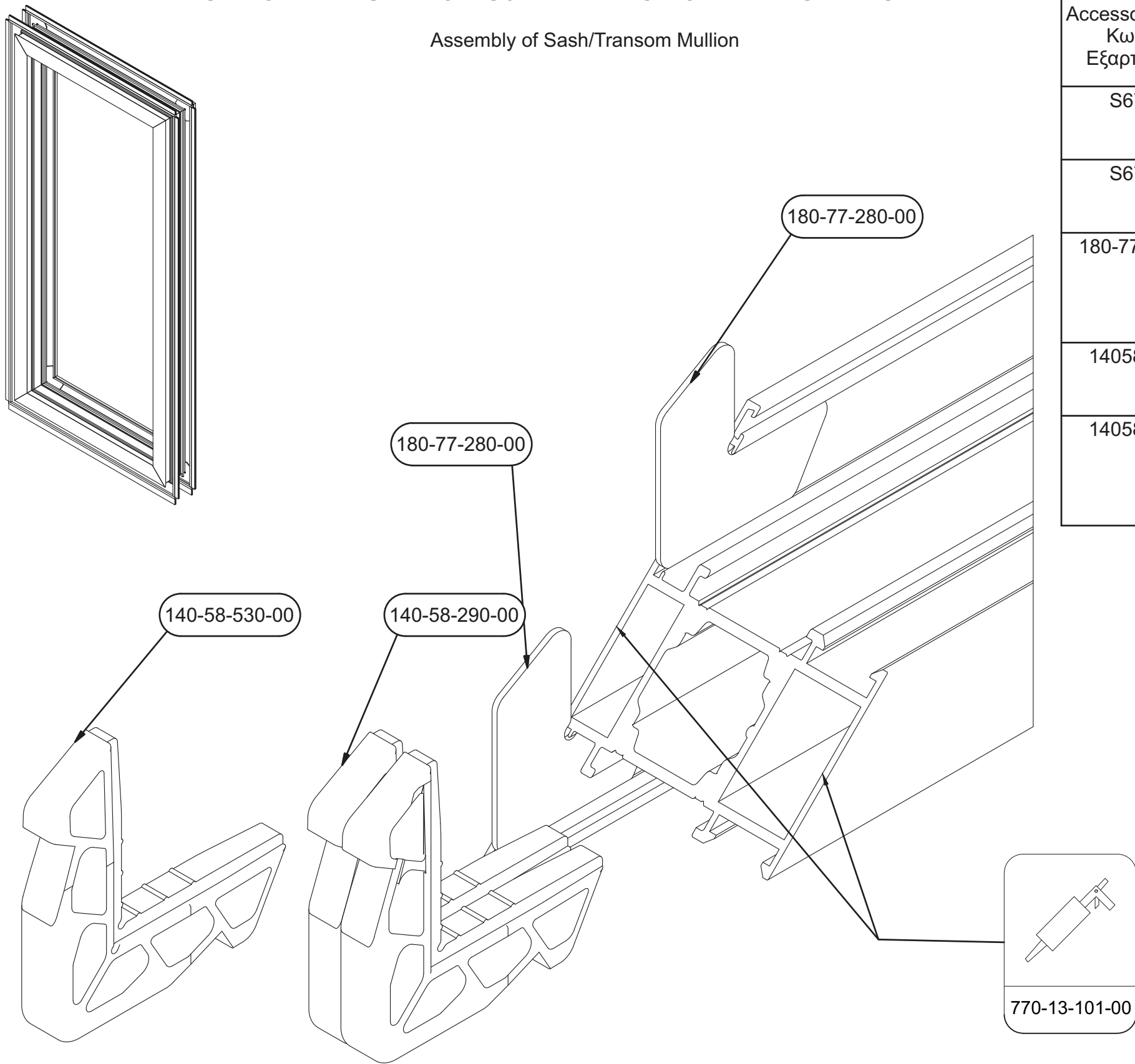
alumil > SMARTIA

FABRICATION MANUAL

S67 ALLER RETOUR

FABRICATION MANUAL FOR S67 BIDIRECTIONAL MECHANISM

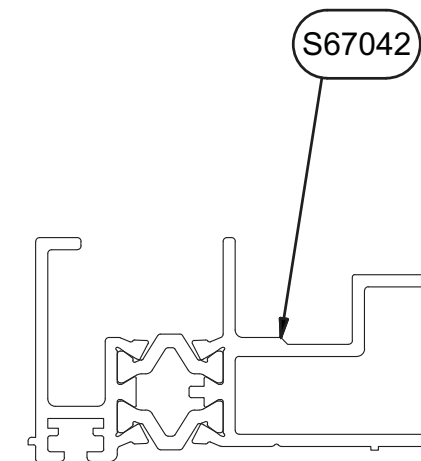
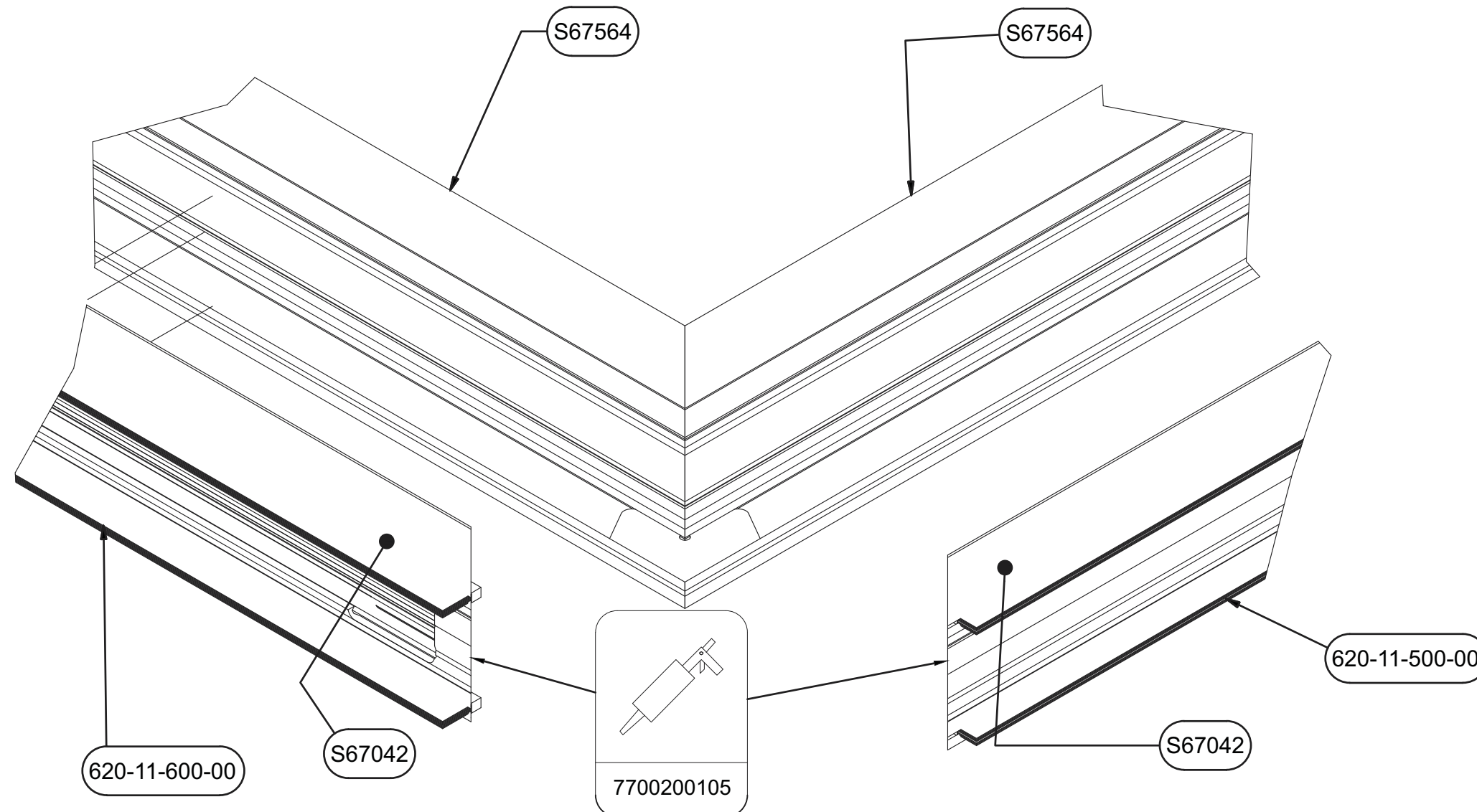
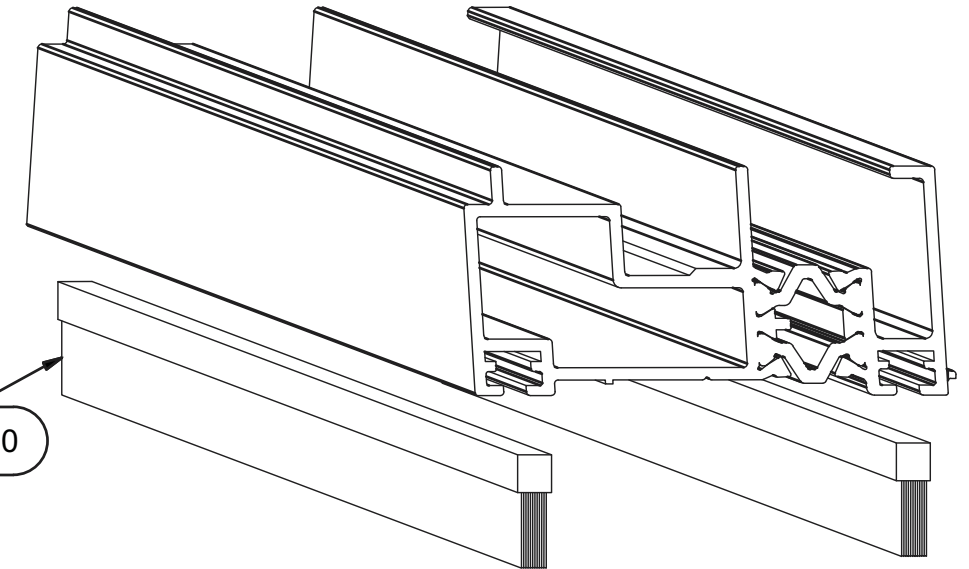
Assembly of Sash/Transom Mullion

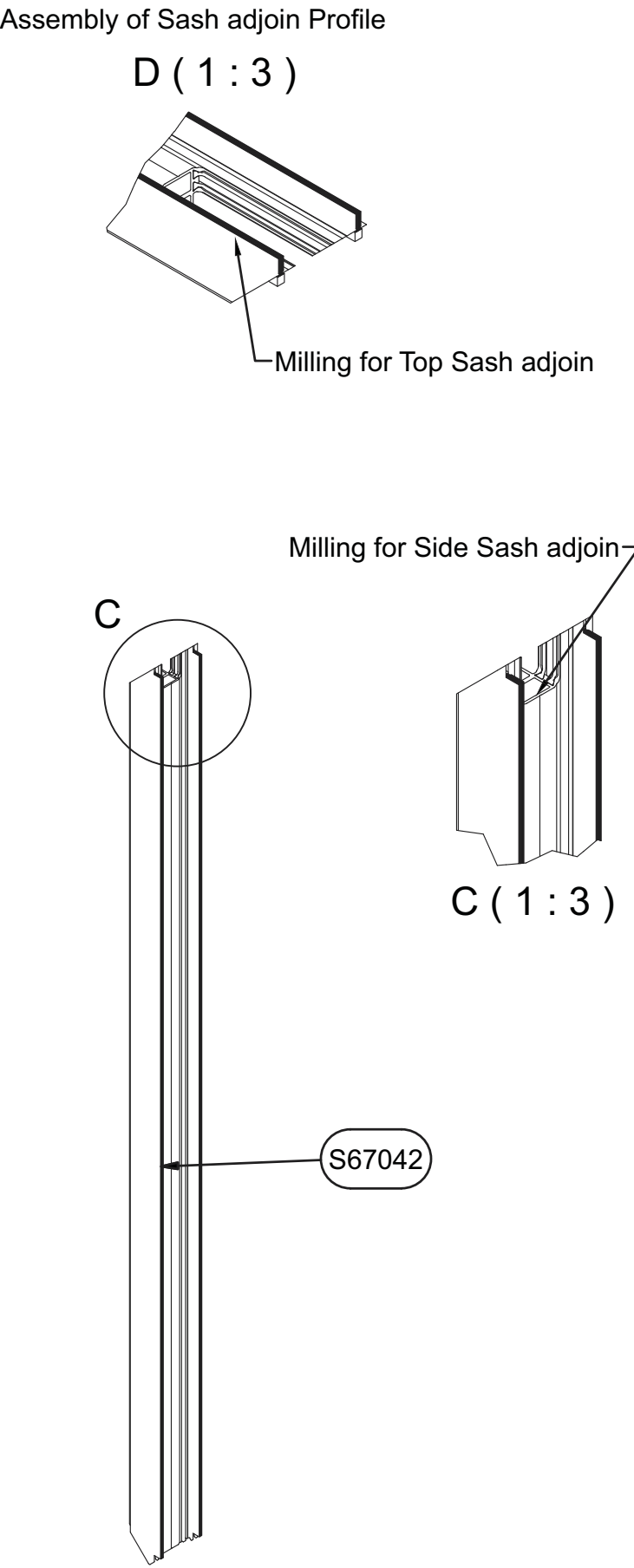
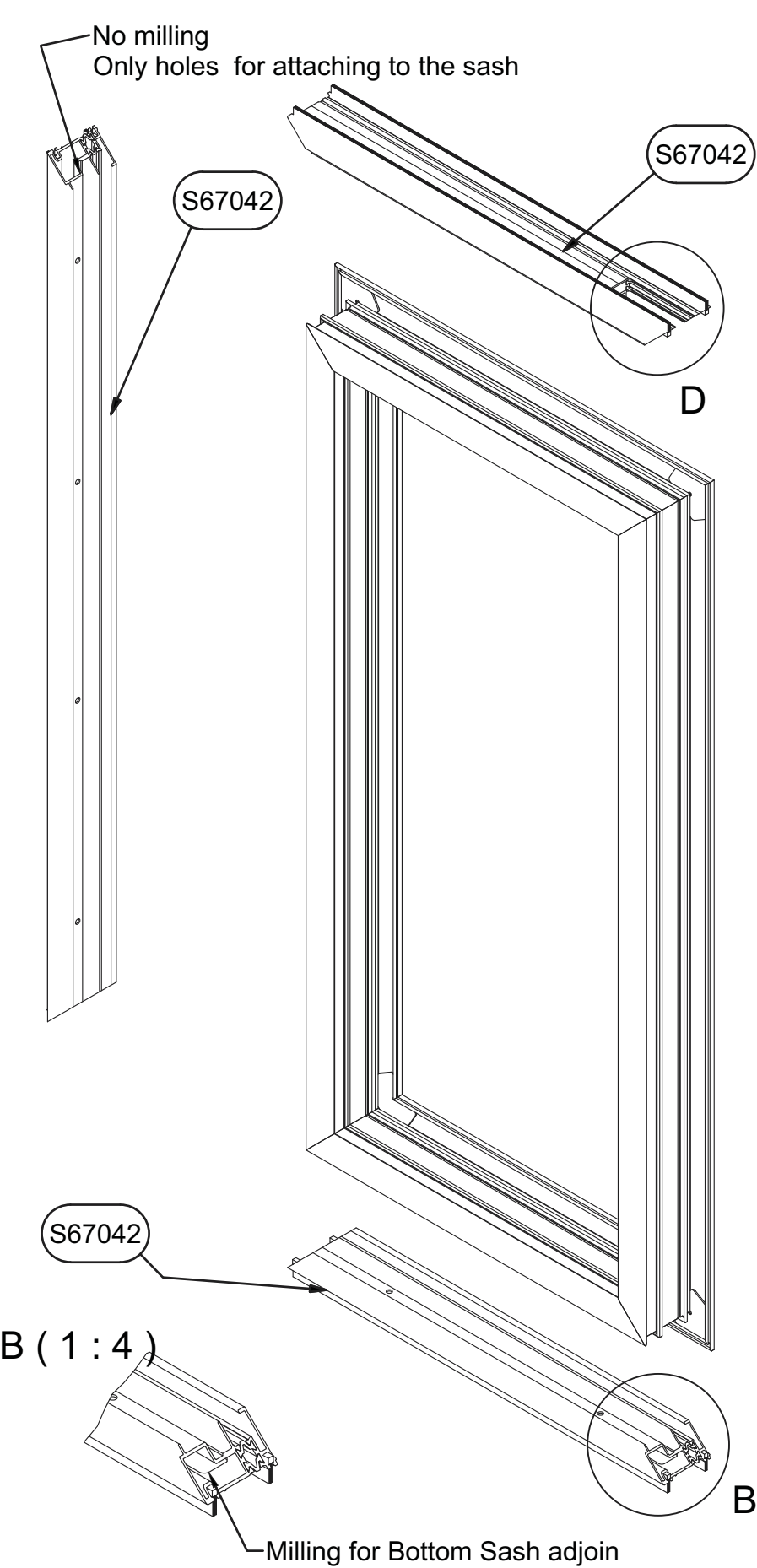


PARTS LIST

Accessory Code / Κωδικός Εξαρτήματος	Description	Περιγραφή	Quantity / Ποσότητα
S67564	Transom Mullion Width	Ταυ Ανοιγομένου Πλάτος	2
S67564	Transom Mullion Length	Ταυ Ανοιγομένου Μήκος	2
180-77-280-00	Alignment corner 1,5 x 22,2 mm	Γωνία επιπεδότητας 1,5 x 22,2 mm	8
1405853000	Die Cast Corner Cleat 23X10.8mm	Γωνία Σύνδεσης Χυτή 23X10,8mm	4
1405829000	Die cast split corner cleat 23,2X19,8 mm	Γωνία σύνδεσης διαιρούμενη χυτή 23,2X19,8 mm	4

(620-11-500-00/620-11-600-00

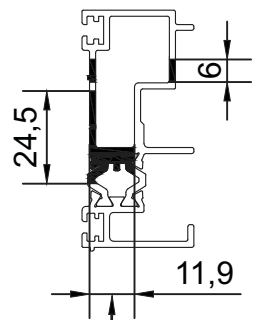




PARTS LIST

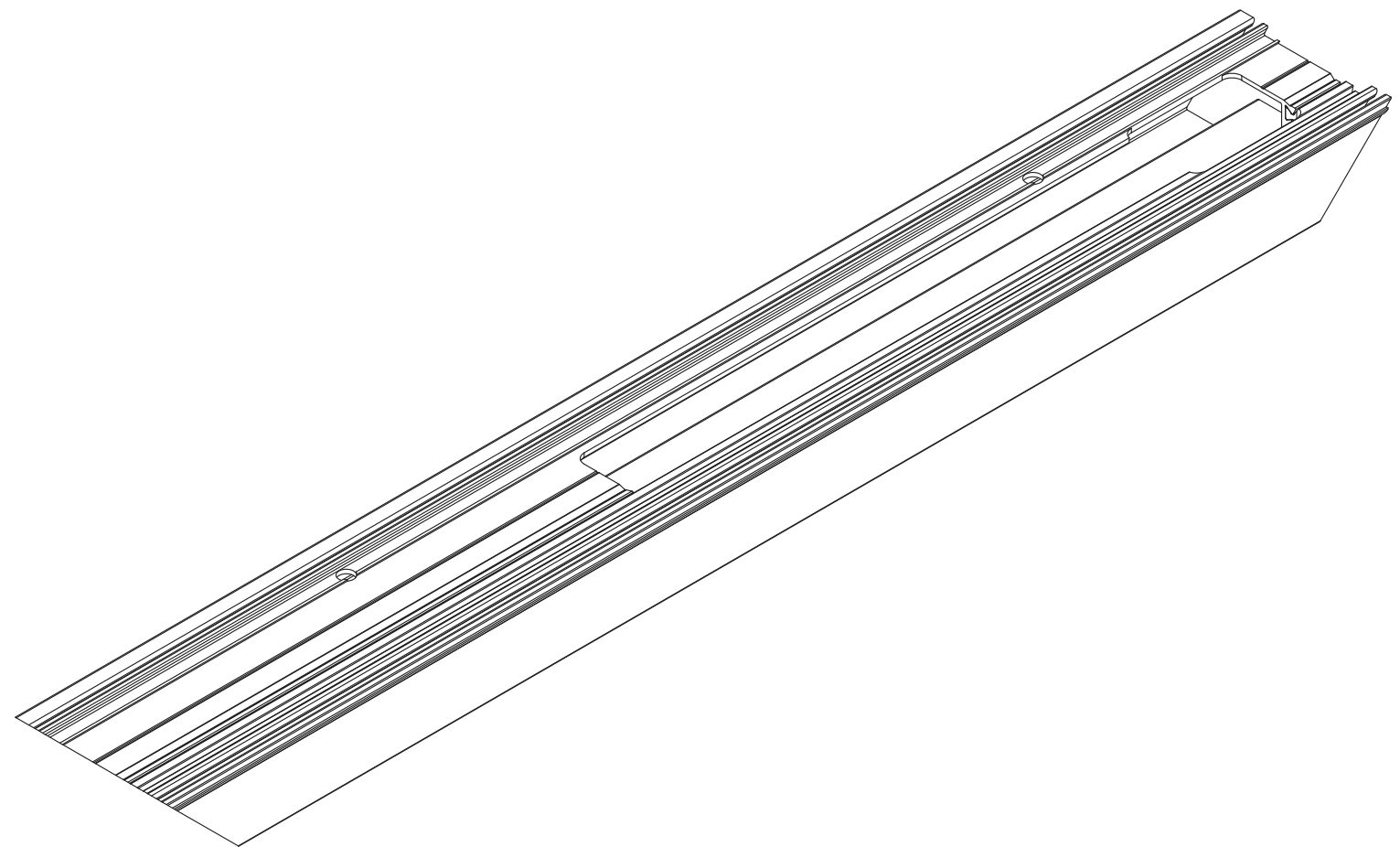
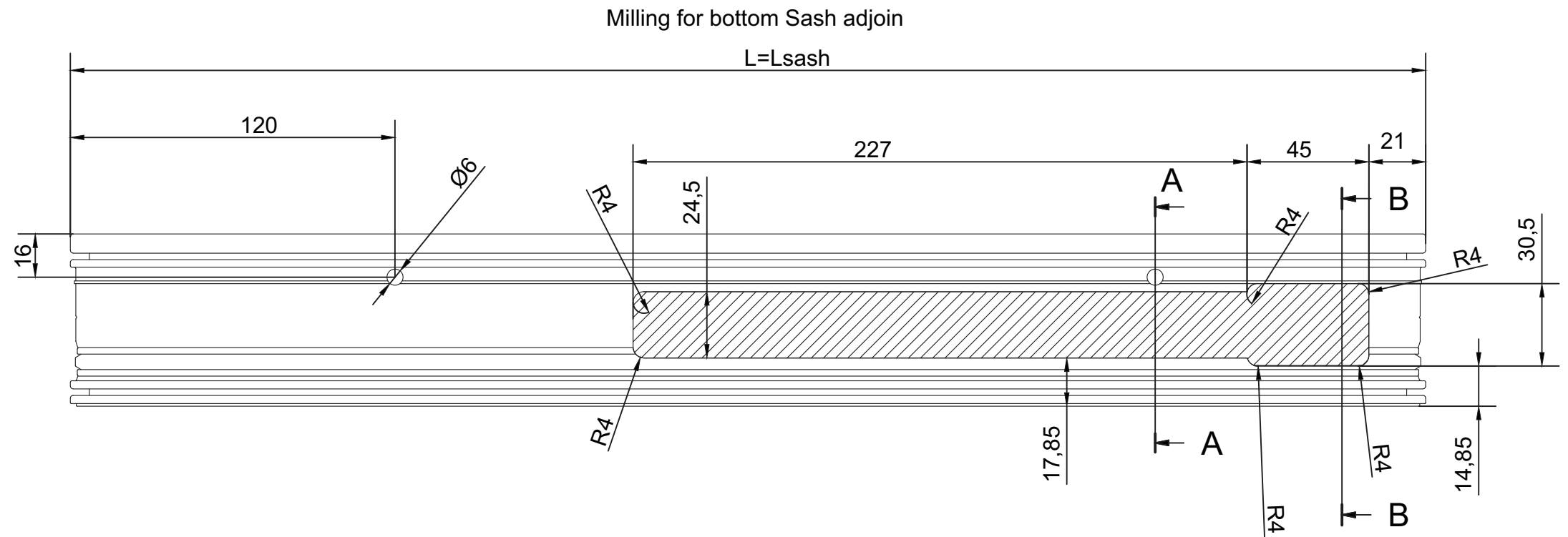
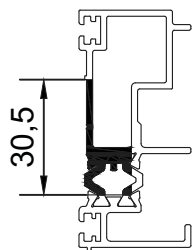
Accessory Code / Κωδικός Εξαρτήματος	Description	Περιγραφή	Quantity / Ποσότητα
S67564	Transom Mullion Width	Ταυ Ανοιγομένου Πλάτος	2
S67564	Transom Mullion Length	Ταυ Ανοιγομένου Μήκος	2
140-58-530-00	Die Cast Corner Cleat 23X10.8mm	Γωνία Σύνδεσης Χυτή 23X10,8mm	4
140-58-290-00	Die cast split corner cleat 23,2X19,8 mm	Γωνία σύνδεσης διαιρούμενη χυτή 23,2X19,8 mm	4
180-77-280-00	Alignment corner 1,5 x 22,2 mm	Γωνία επιπεδότητας 1,5 x 22,2 mm	8
S67042	Sash Adjoin Profile Width bottom	Πρόσθετο φύλλου πόρτας διπλής κατεύθυνσης Πλάτος κάτω	1
S67042	Sash Adjoin Profile Width top	Πρόσθετο φύλλου πόρτας διπλής κατεύθυνσης Πλάτος άνω	1
S67042	Sash Adjoin Profile Height Pivot	Πρόσθετο φύλλου πόρτας διπλής κατεύθυνσης Μήκος pivot	1
S67042	Sash Adjoin Profile Height	Πρόσθετο φύλλου πόρτας διπλής κατεύθυνσης Μήκος	1
620-11-600-00	Weatherstrip Pile 20X3000mm	Βούρσα Στεγάνωσης 20X3000mm	2
620-11-500-00	Weatherstrip Pile 15X3000mm	Βούρσα Στεγάνωσης 15X3000mm	2
620-11-500-00	Weatherstrip Pile 15X3000mm	Βούρσα Στεγάνωσης 15X3000mm	4

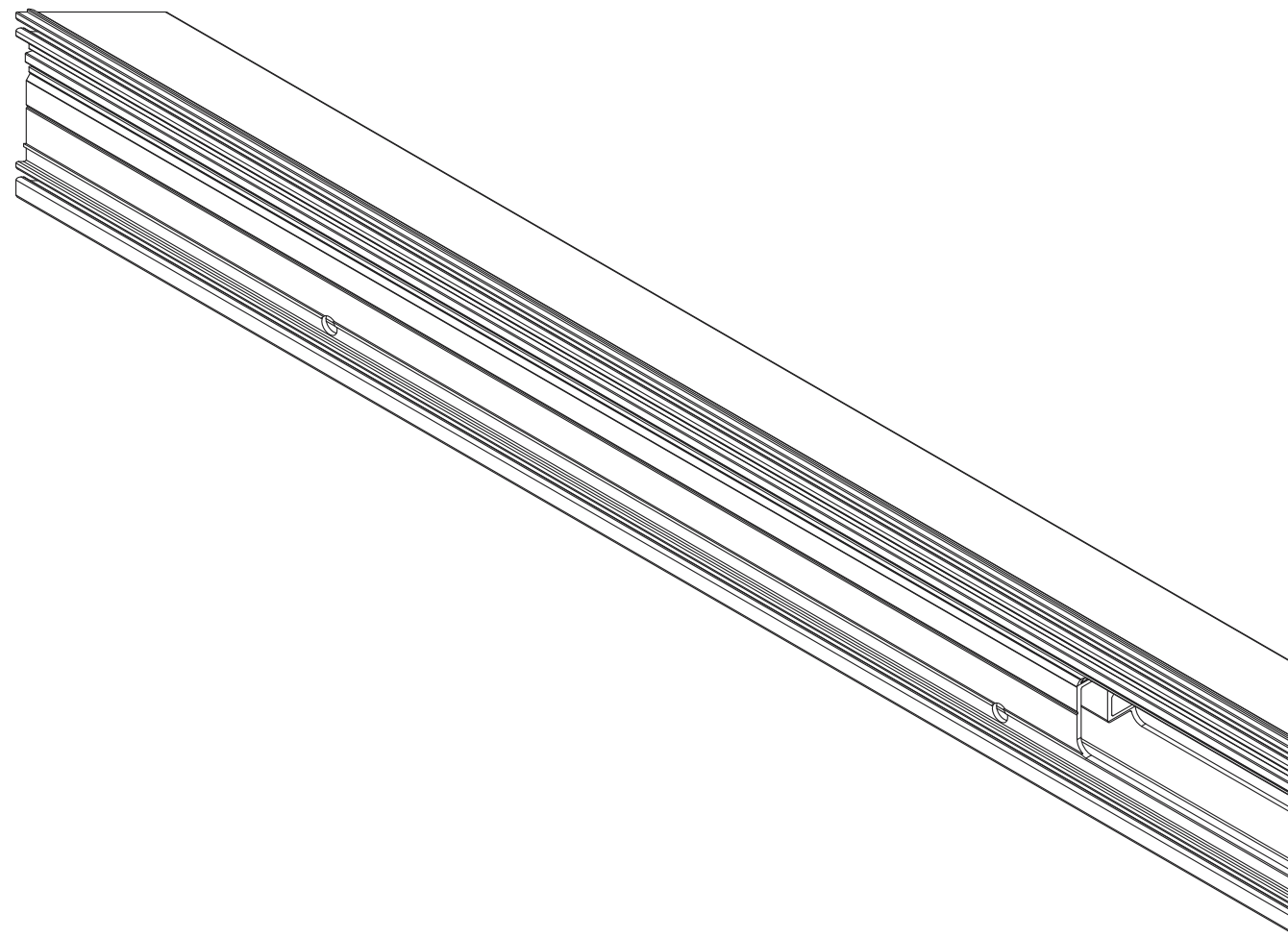
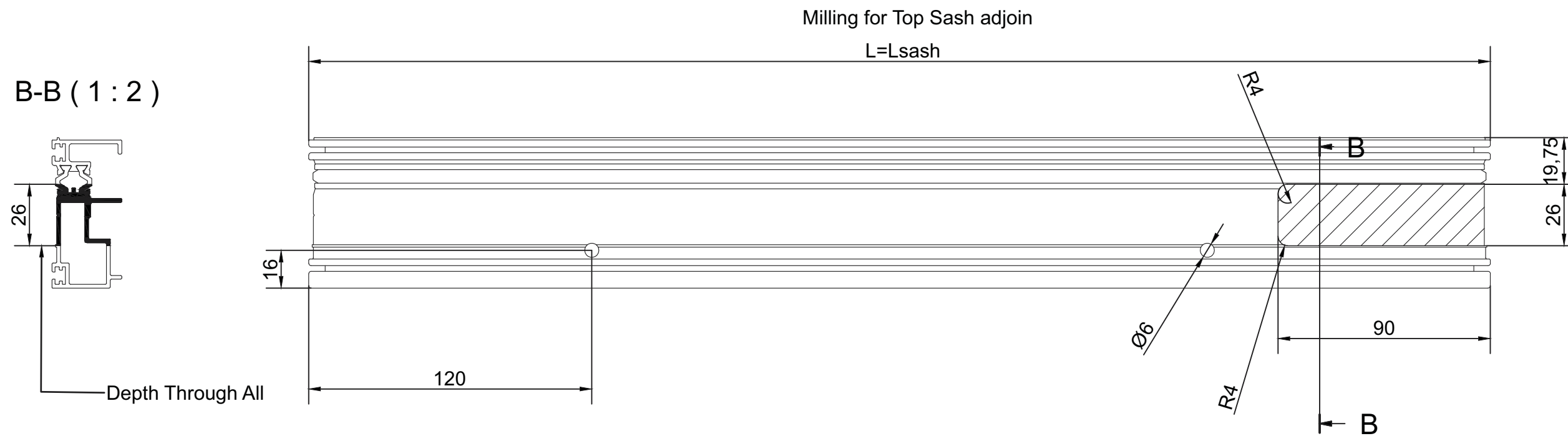
A-A (1 : 2)

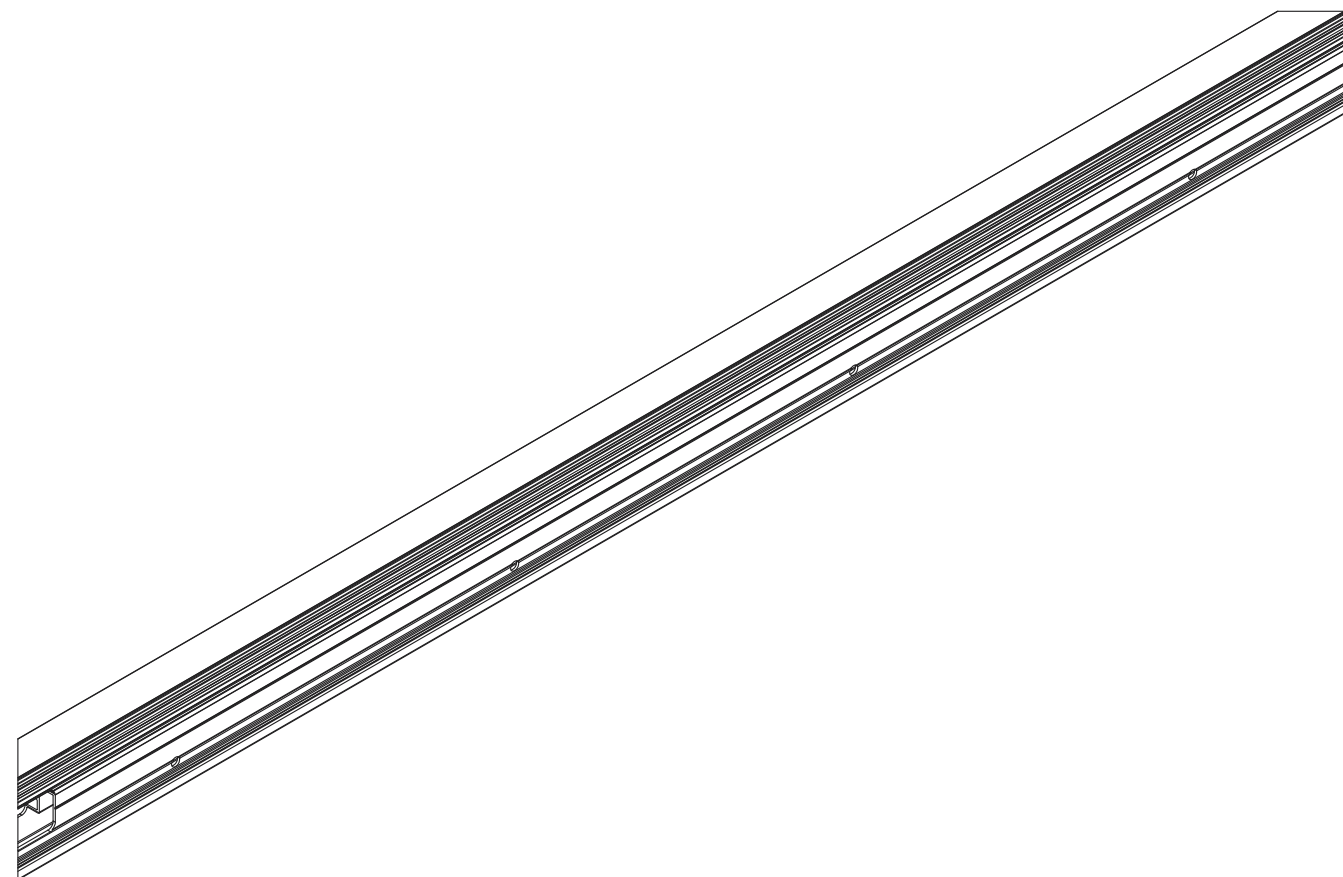
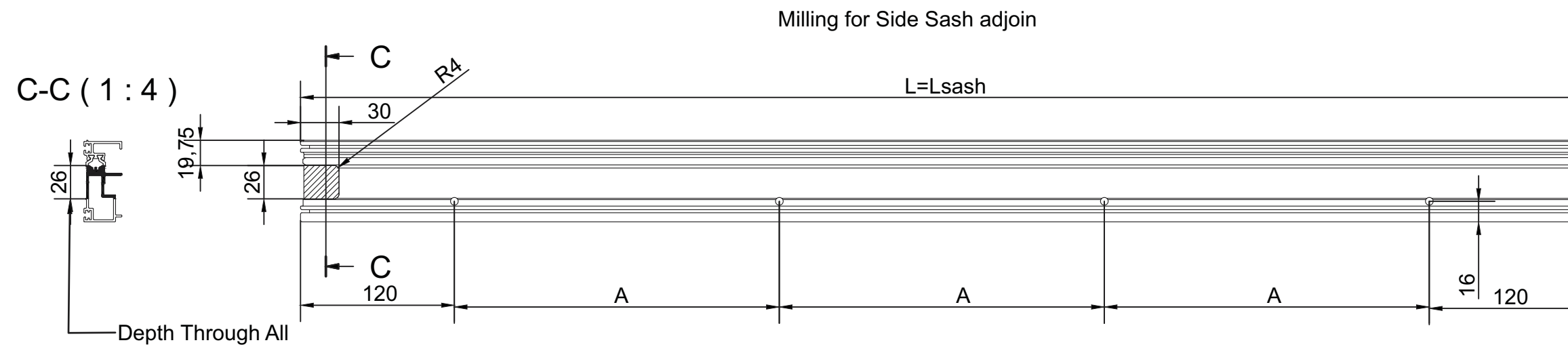


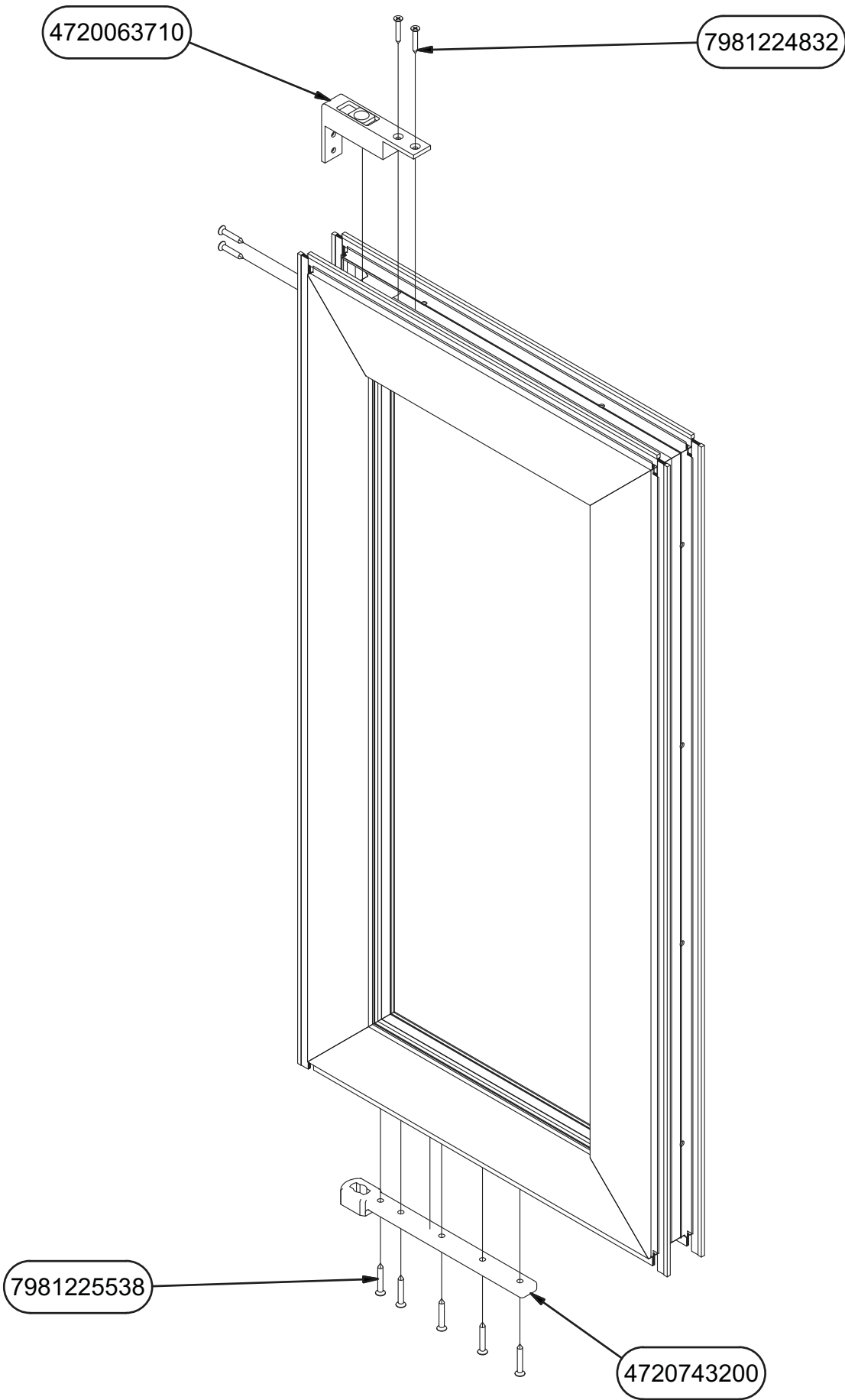
Depth

B-B (1 : 2)





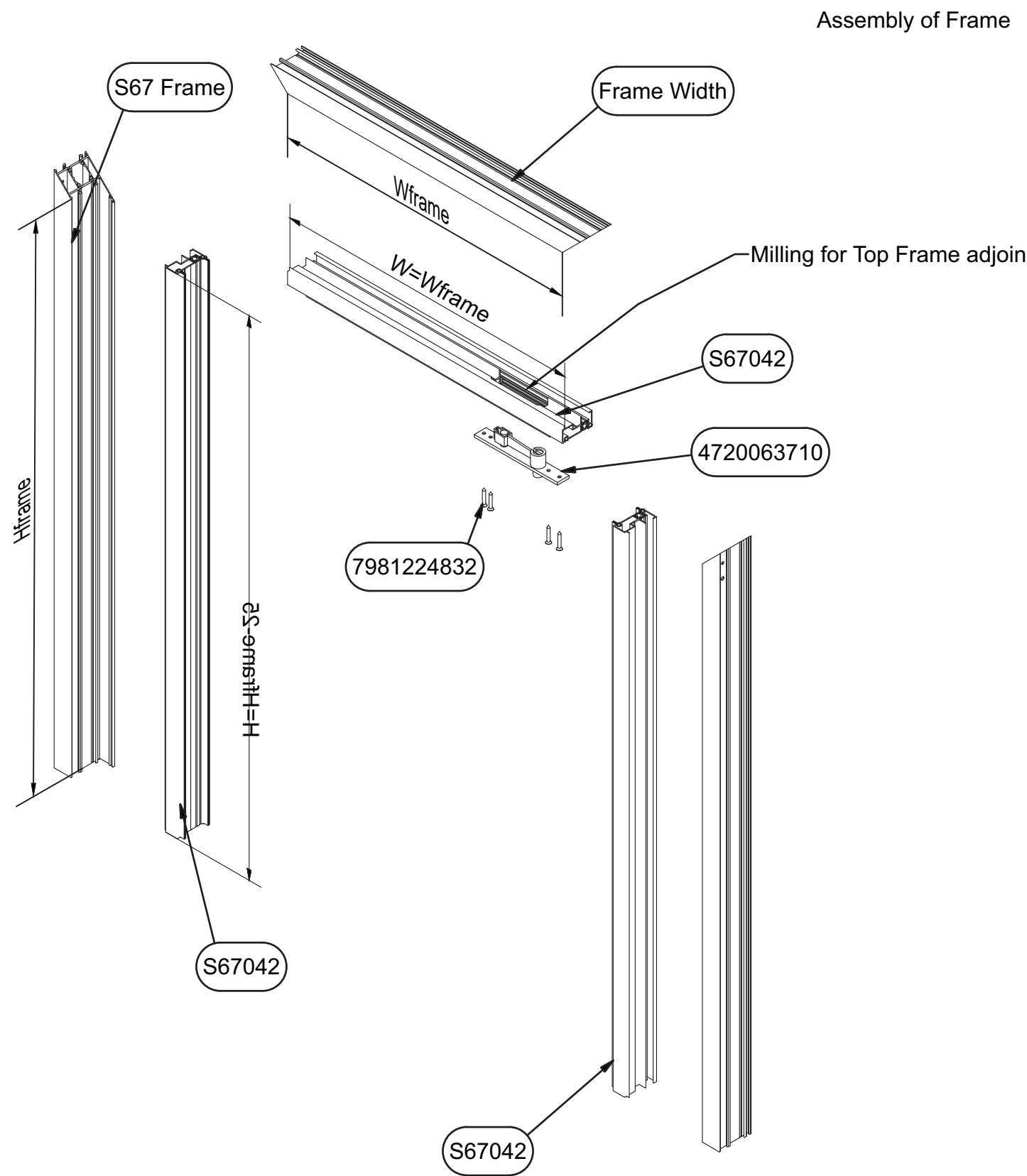




Assembly of Hinges on the sash

PARTS LIST

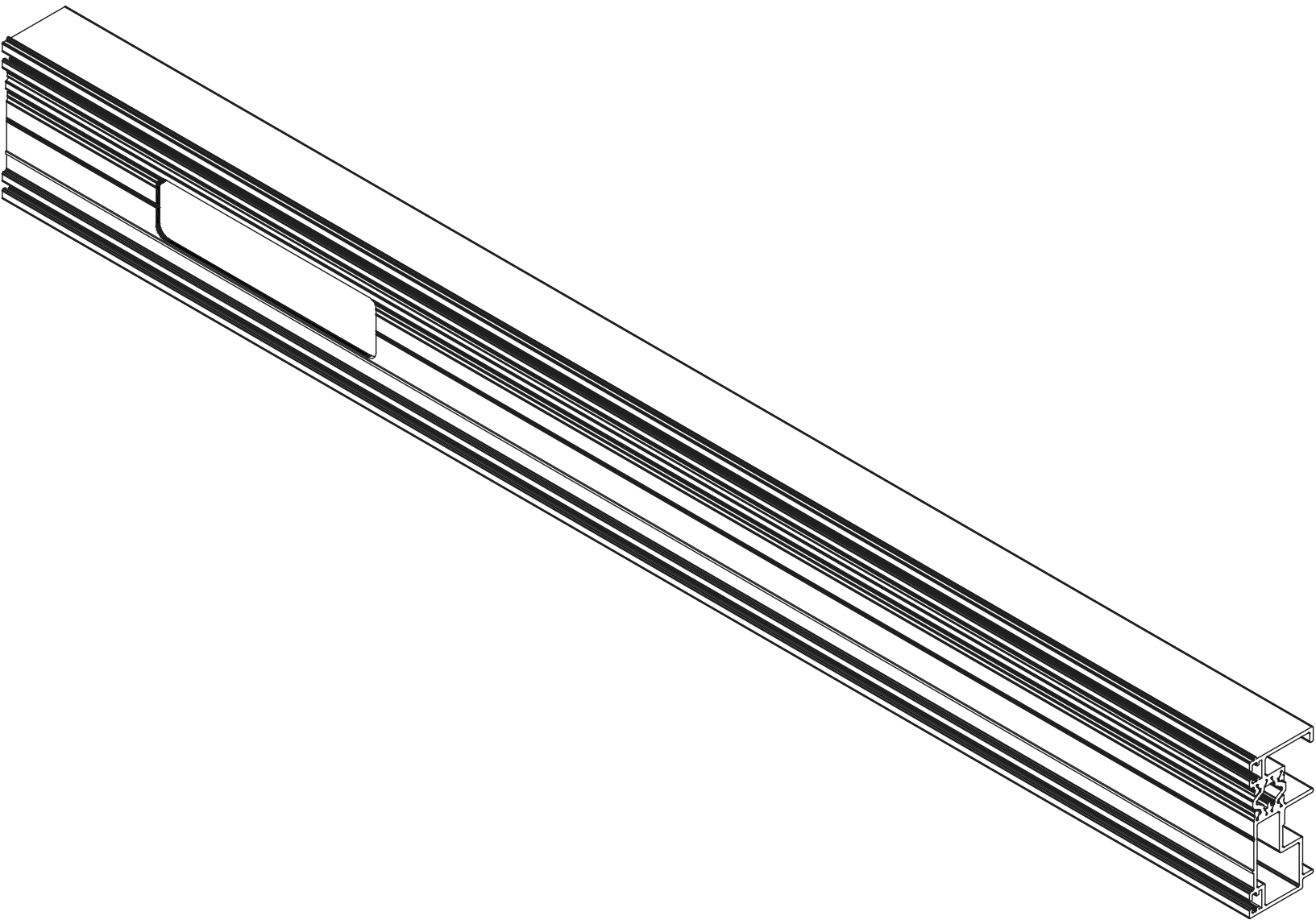
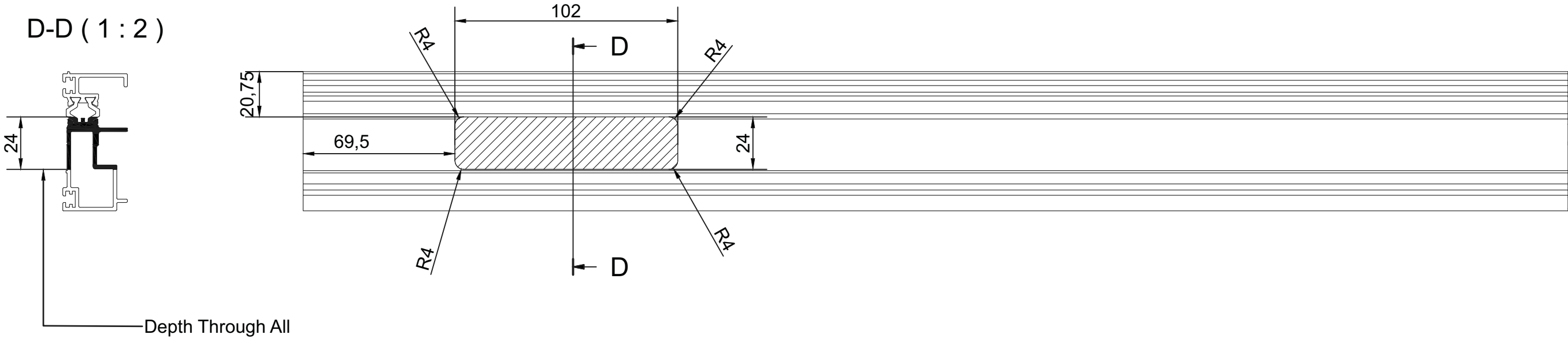
Accessory Code / Κωδικός Εξαρτήματος	Description	Περιγραφή	Quantity / Ποσότητα
472-07-432-00	BOTTOM CENTRE WOOD TYPE B GEZE	ΚΑΤΩ ΜΠΡΑΤΣΟ ΜΕΝΤΕΣΕ ΑΛΕ ΡΕΤΟΥΡ ΔΑΠΕΔΟΥ GEZE	1
798-12-248-32	CSK A2 4,8x32 PH	CSK A2 4,8x32 PH	4
798-12-255-32	CSK A2 5,5x32 PH	CSK A2 5,5x32 PH	2
798-12-255-38	CSK A2 5,5x38 PH	CSK A2 5,5x38 PH	5
472-00-637-10	TOP CENTRE WOOD TYPE B GEZE FOR SASH	ΑΝΩ ΕΞΑΡΤΗΜΑ GEZE ΓΙΑ ΣΟΥΣΤΑ TS500NV ΣΤΟ ΦΥΛΛΟ	1



You attach the Frame adjoin like the sash with the same principle

PARTS LIST

Accessory Code / Κωδικός Εξαρτήματος	Description	Περιγραφή	Quantity / Ποσότητα
S67042	Frame adjoin width Top	Πρόσθετο κάσας πλάτος Άνω	1
S67042	Frame adjoin height	Πρόσθετο κάσας ύψος	2
	S67 Frame height	Προφίλ κάσας ύψος	2
	S67 Frame width Top	Προφίλ κάσας πλάτος Άνω	1
798-12-248-32	CSK A2 4,8x32 PH	CSK A2 4,8x32 PH	4
472-00-637-10	TOP CENTRE WOOD TYPE B GEZE FOR SASH	ΑΝΩ ΕΞΑΡΤΗΜΑ GEZE ΓΙΑ ΣΟΥΣΤΑ TS500NV ΣΤΟ ΦΥΛΛΟ	1
620-11-500-00	Weatherstrip Pile 15X3000mm	Βούρτσα Στεγάνωσης 15X3000m m	4
620-11-500-00	Weatherstrip Pile 15X3000mm	Βούρτσα Στεγάνωσης 15X3000m m	2

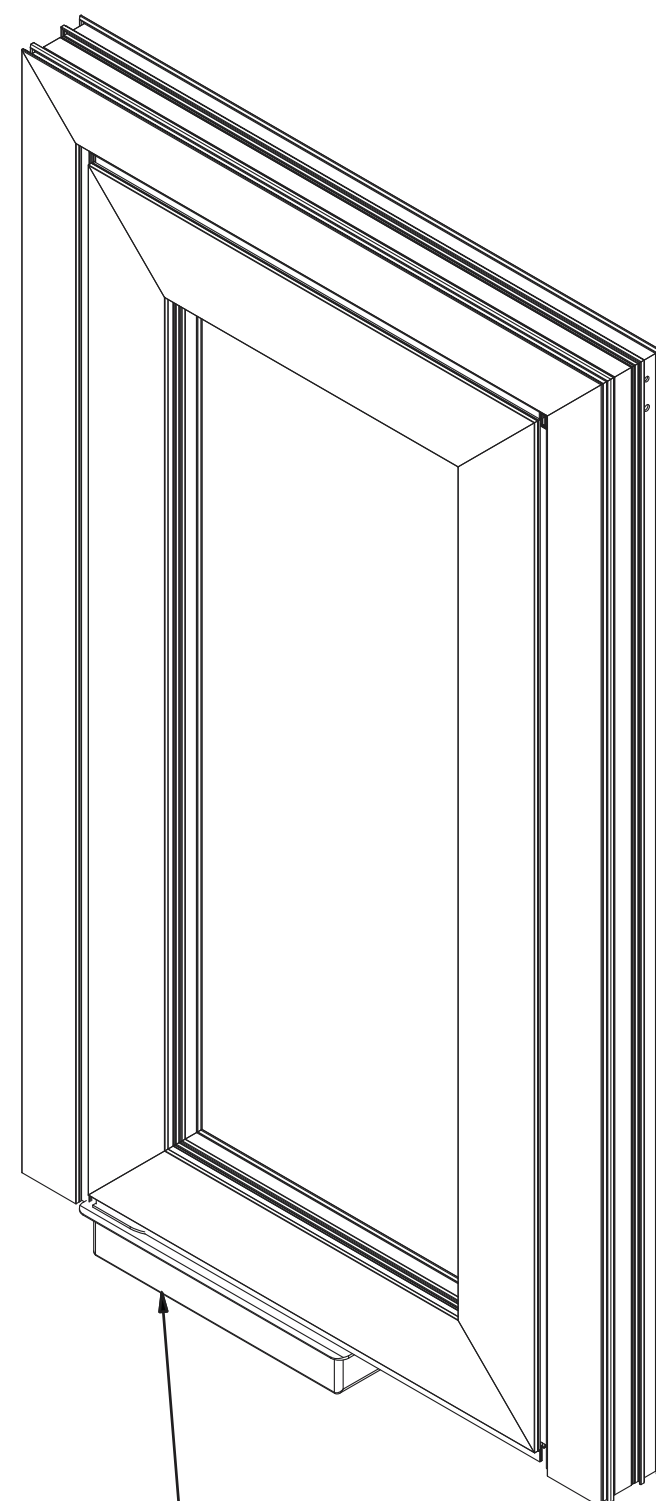


About Locking please
 consider MD 67 catalogue

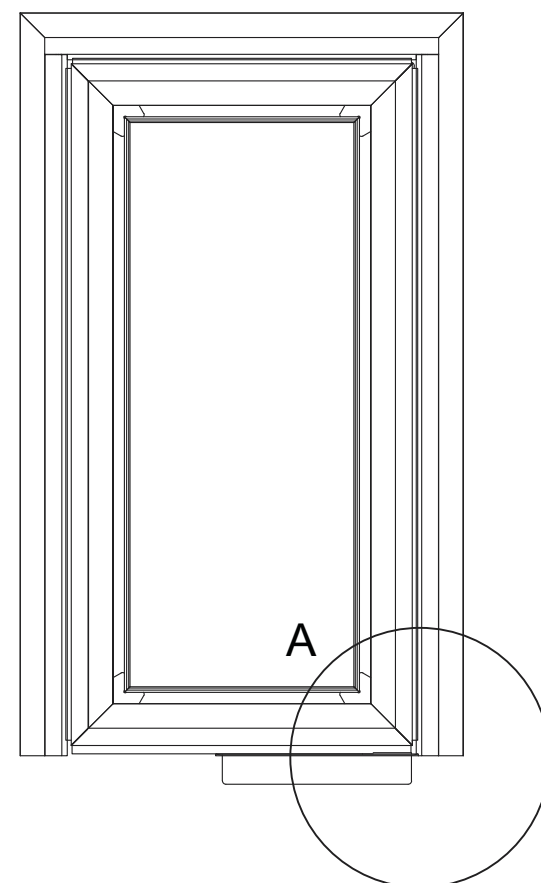
THE SYSTEM TS500 IS SUITABLE UP TO 150Kg
 FOR HEAVIER SASH PLEASE ASK FOR MORE
 INFORMATION.

It is necessary for a prep at the ground
 in order to place in the ground the pivot base.

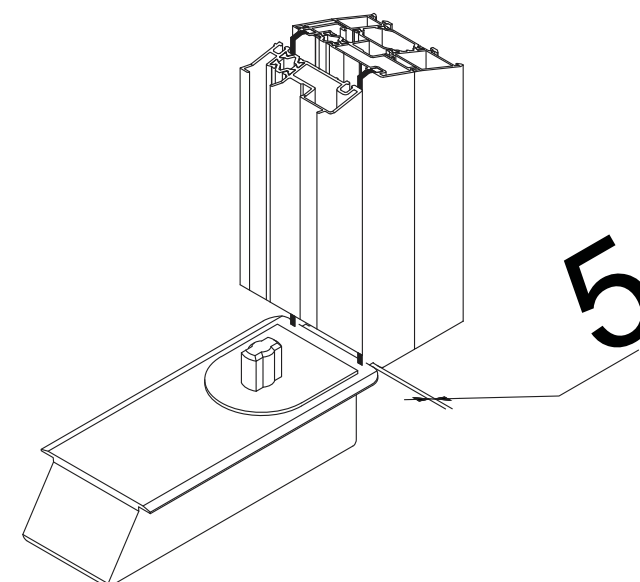
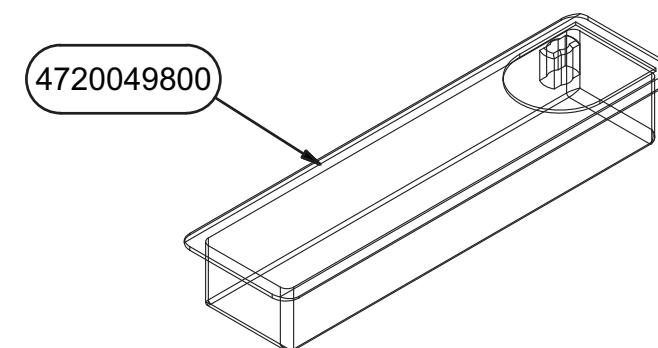
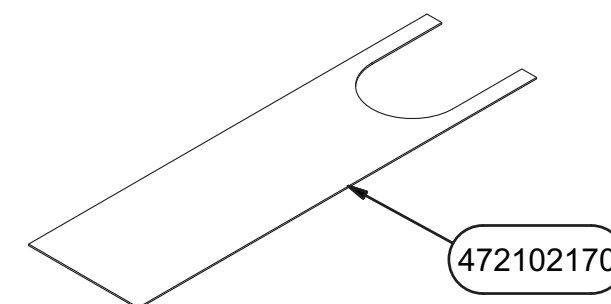
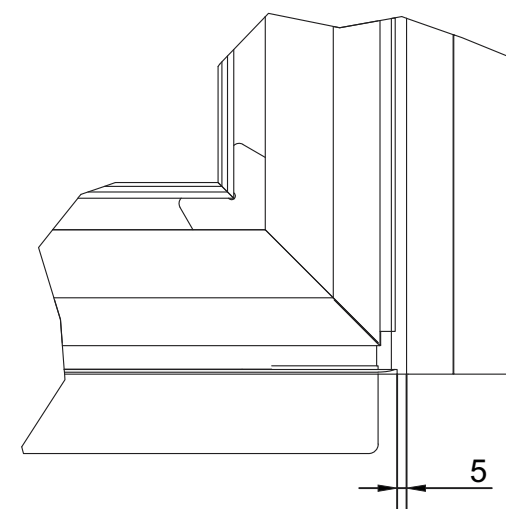
Ground slot= 290x100x42mm

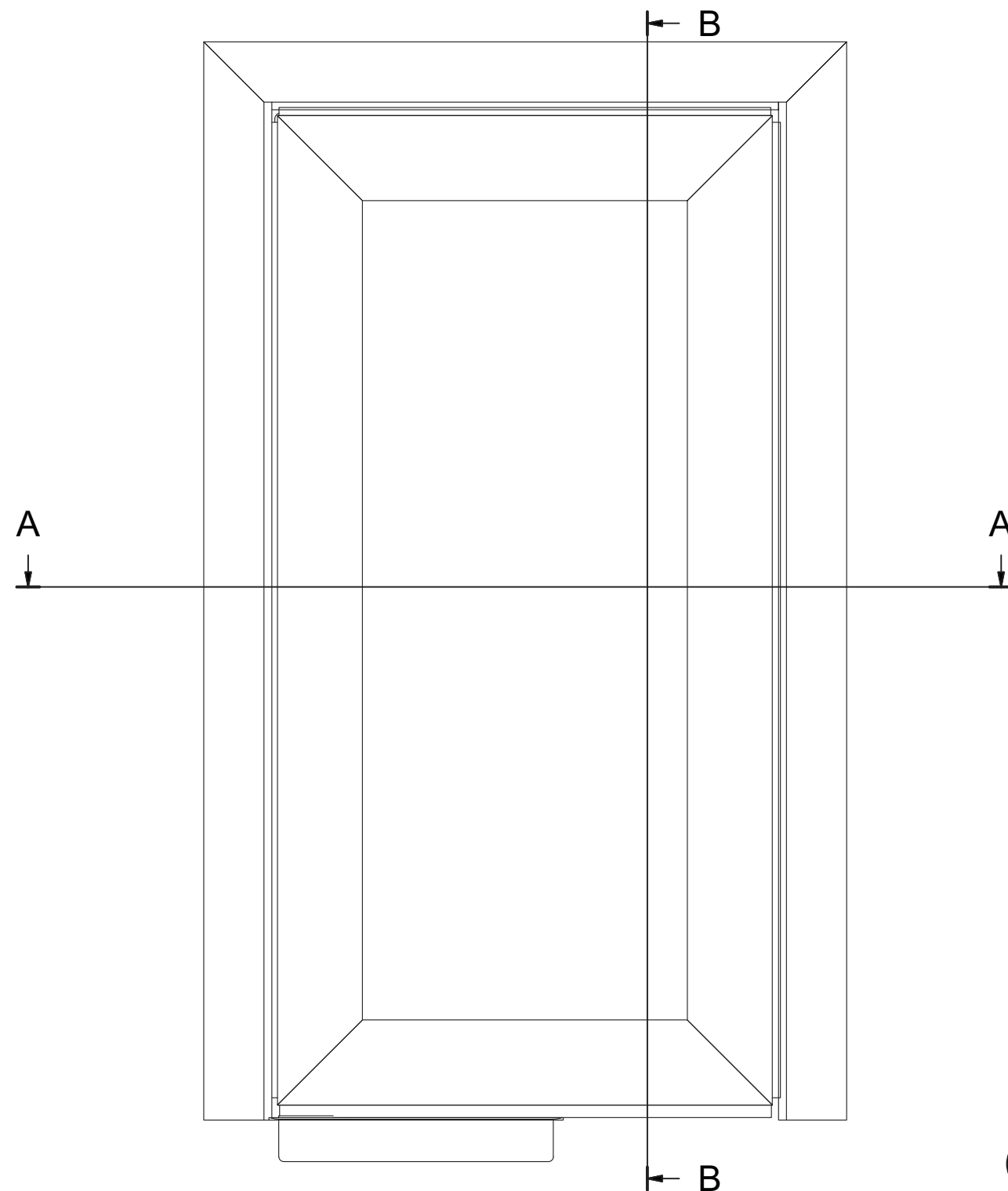


4720049800 & 472102170

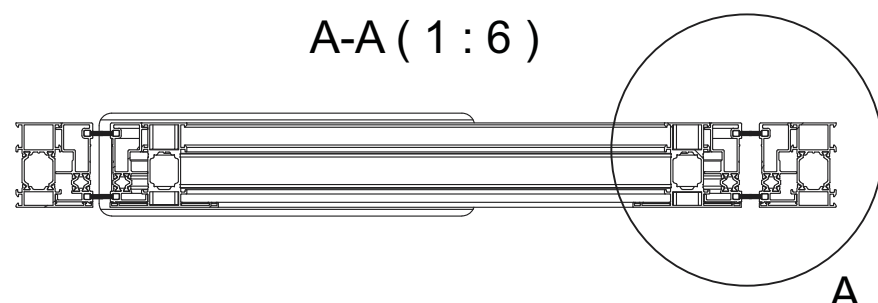


A (1 : 4)

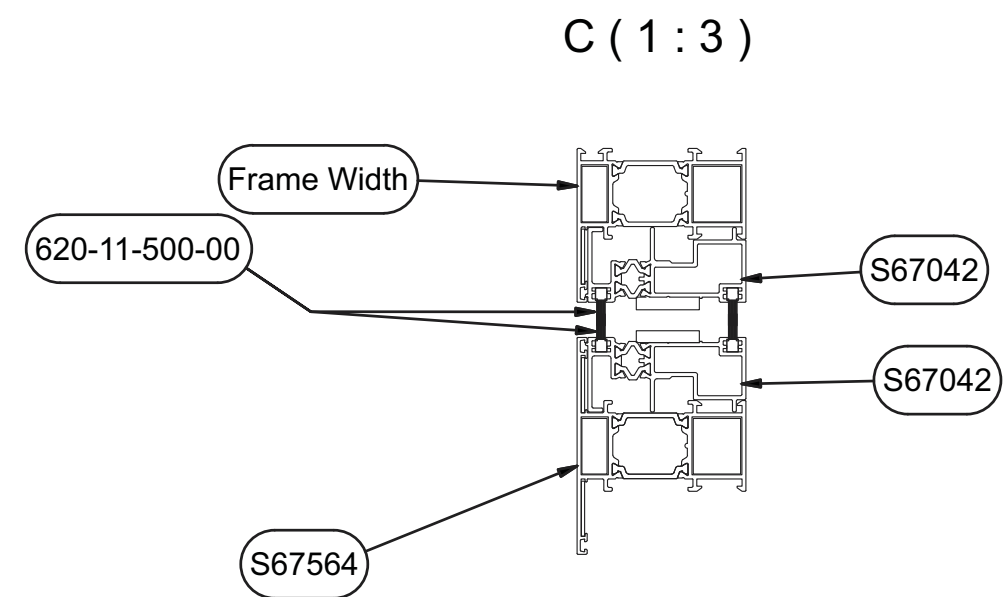




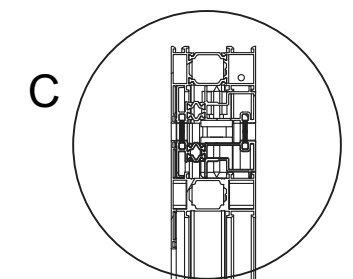
A-A (1 : 6)



A

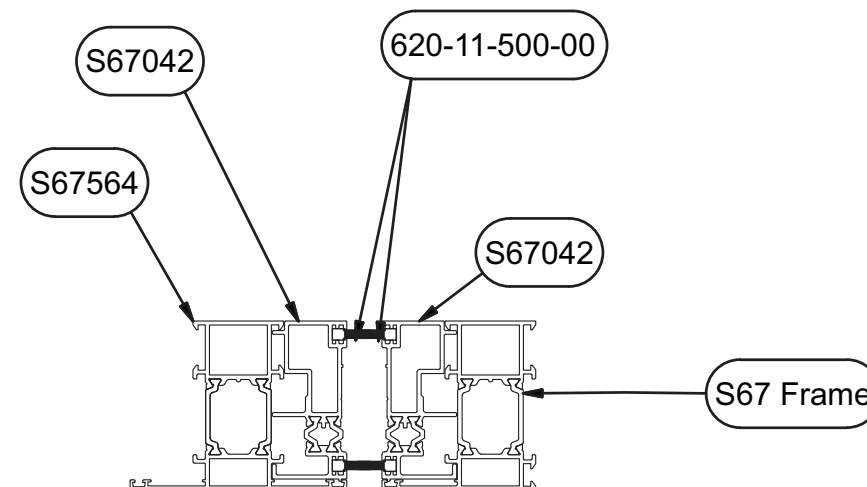
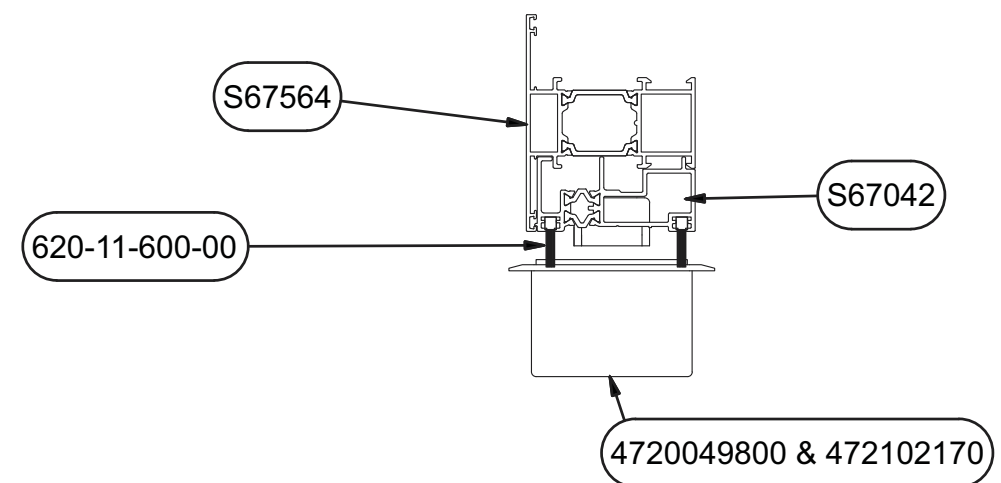


C (1 : 3)

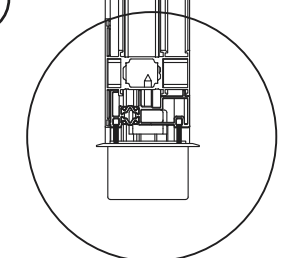


C

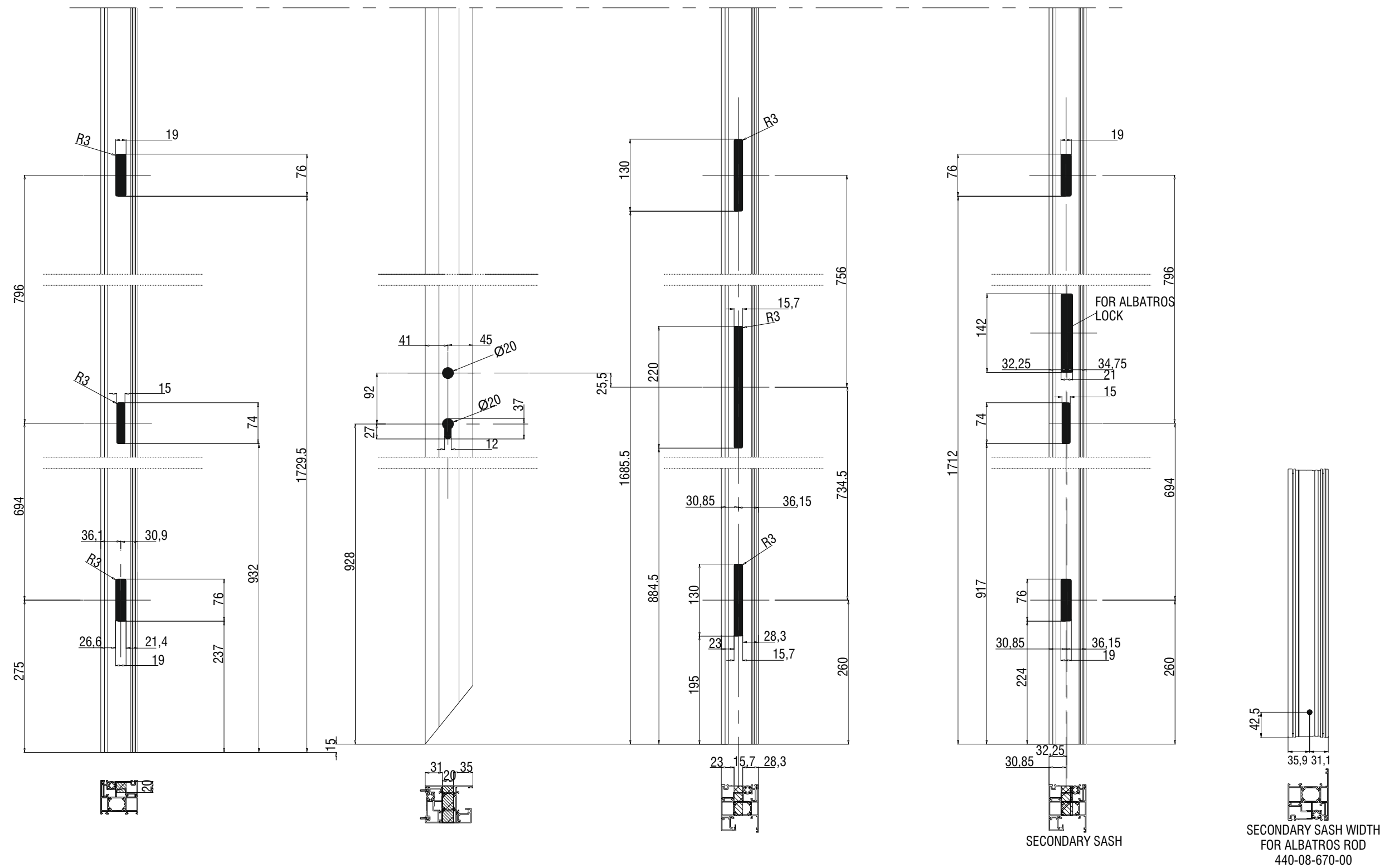
B (1 : 3)



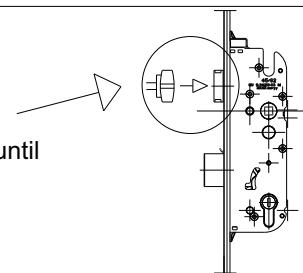
A (1 : 3)



B

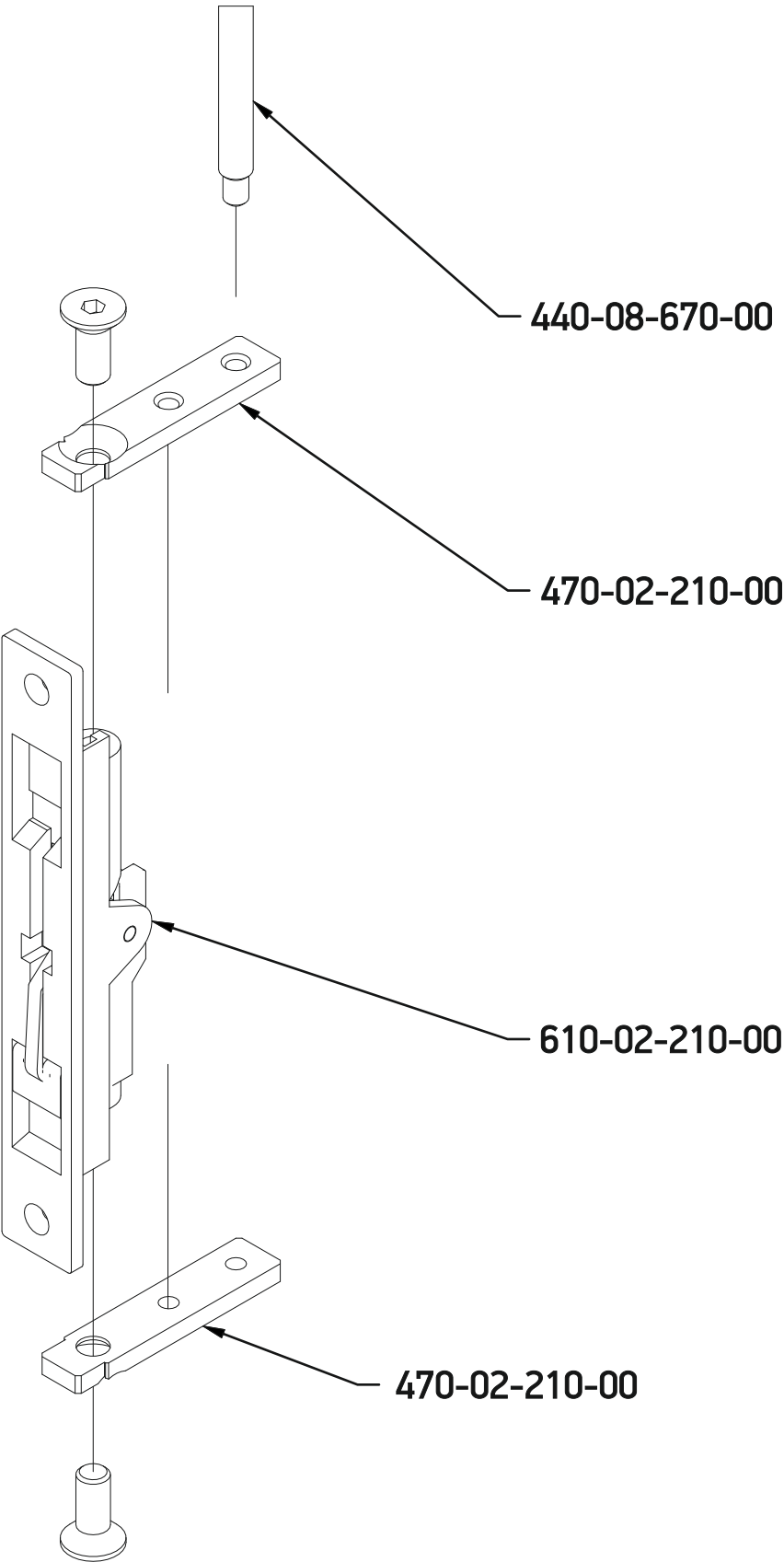


It is necessary to use Roller Latch for Secury Lock 45mm and adjust it until it is fully inside.



- 1) SAFETY DOOR LOCK SECURY SH2 45/92/8/U24X6/1020 L2285 SILVER : 450-28-556-00
- 2) NEW LATCH PLATE FOR DOOR U 24x6mm GU: 415-37-365-00 / 415-37-366-00
- 3) LOCKING PLATE SH STEEL : 415-31-109-00 2pcs

S67 Aller Retour Second Sash Mechanism - Μηχανισμός δεύτερου φύλλου



PARTS LIST			
Accessory Code Κωδικός Εξαρτήματος	Description	Περιγραφή	Quantity Ποσότητα
610-02-210-00	Albatros lock	Κλειδαρια με μοχλό Albatros	1
470-02-210-00	Rod transmittion plate for ALBATROS, offset 46,7 mm	Λαμάκι κίνησης ντίζας 46,7mm M6 για Albatros	1 set
440-08-670-00	Rod D8, 1500mm	Ντίζα Ø8, 1500mm	1 set
474-37-330-00	Upper latch keeper for doors	Άνω φωλιά για σύρτη πόρτας	1
474-03-738-00	Lower latch deep keeper for doors	Κάτω φωλιά δαχτυλήθρα για σύρτη πόρτας	1