



SMARTIA

M14400

FABRICATION MANUAL

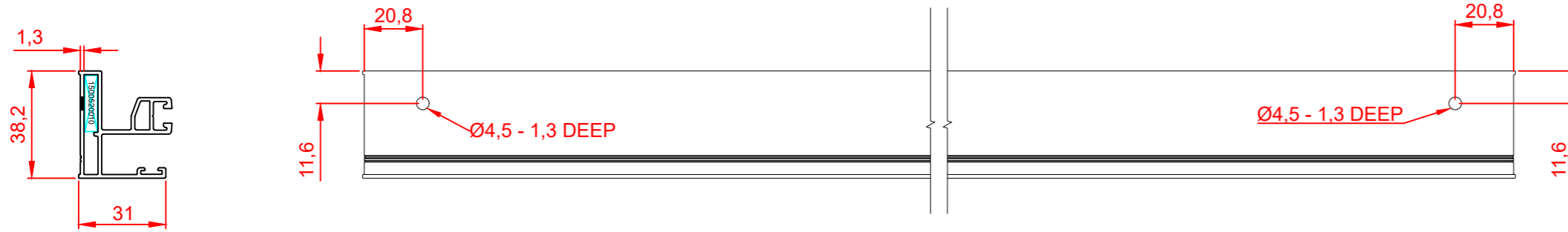
ΤΕΧΝΙΚΟ ΕΓΧΕΙΡΙΔΙΟ

05/2025

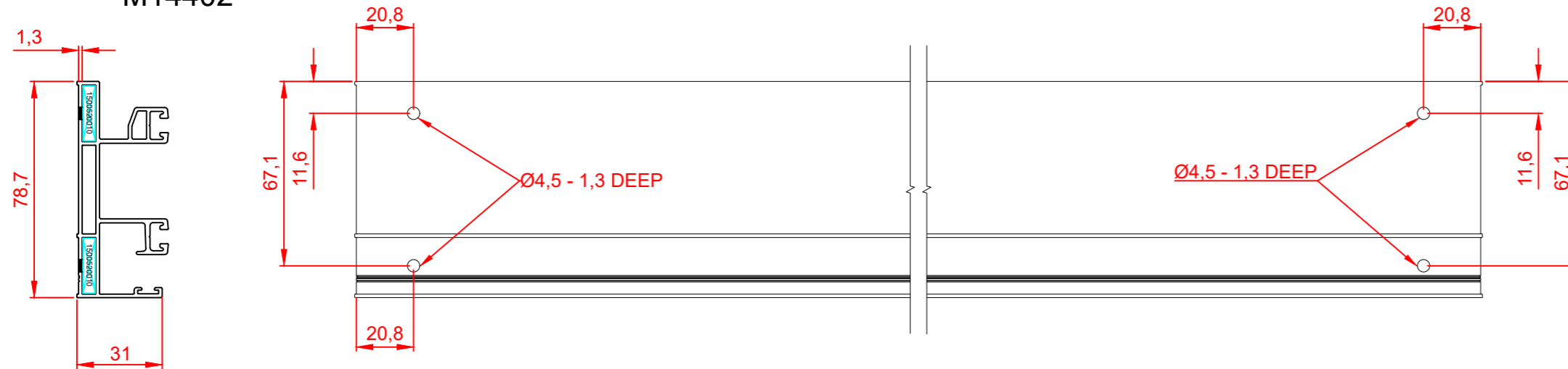
Frame machinings
Κατεργασίες κάσας

Applies to all typologies
Αφορά όλες τις τυπολογίες

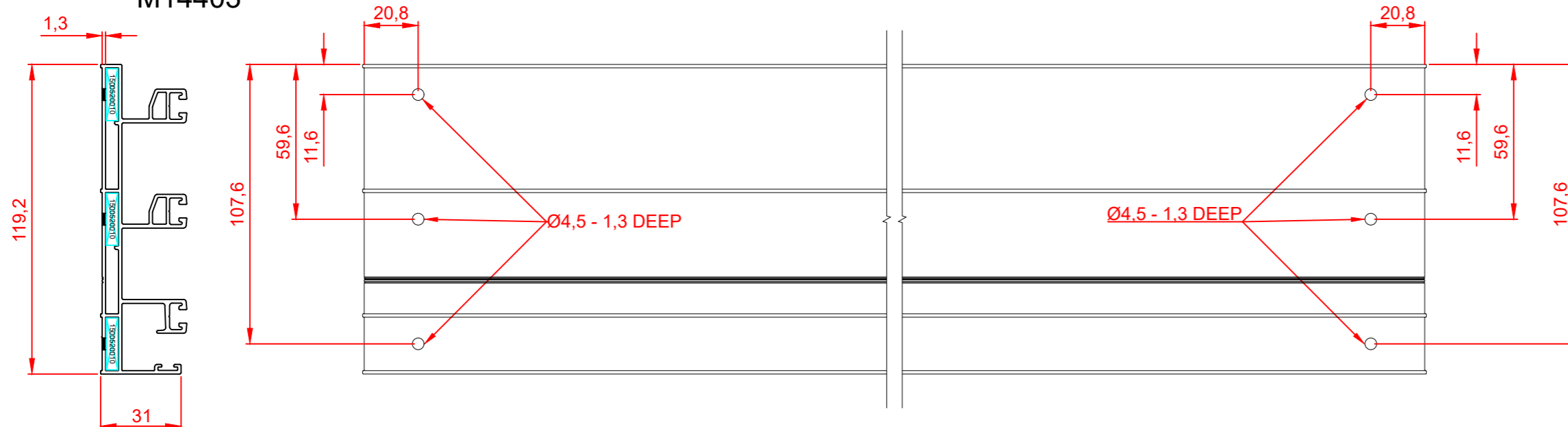
M14401



M14402



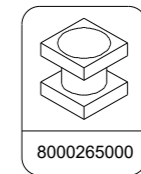
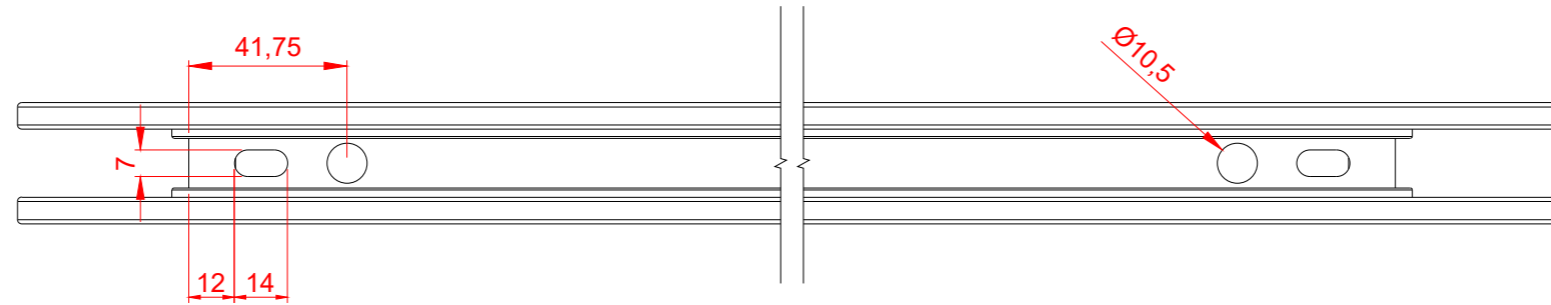
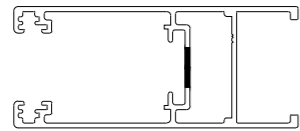
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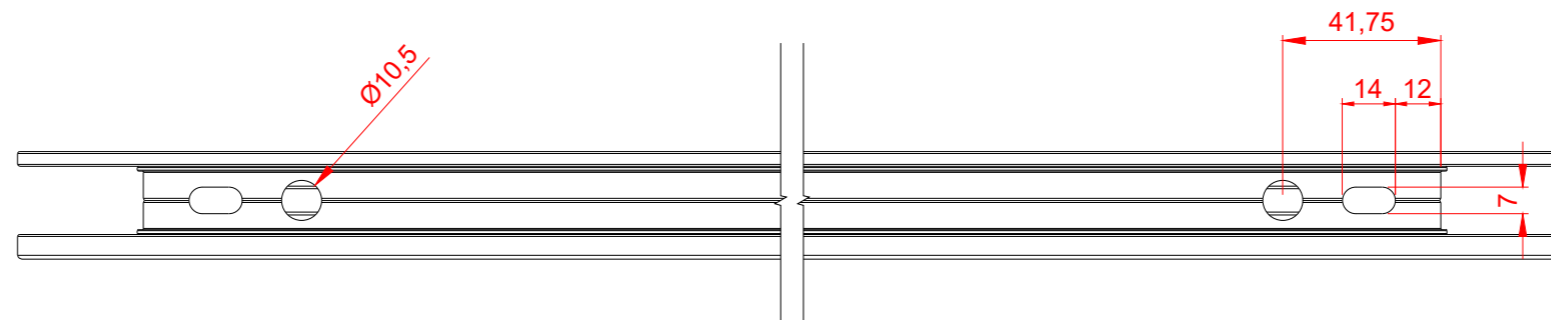
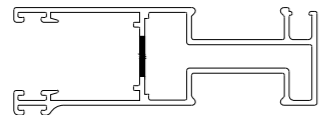
Sash machinings
Κατεργασίες φύλλου

Applies to all typologies
Αφορά όλες τις τυπολογίες

M14405



S490



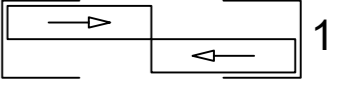
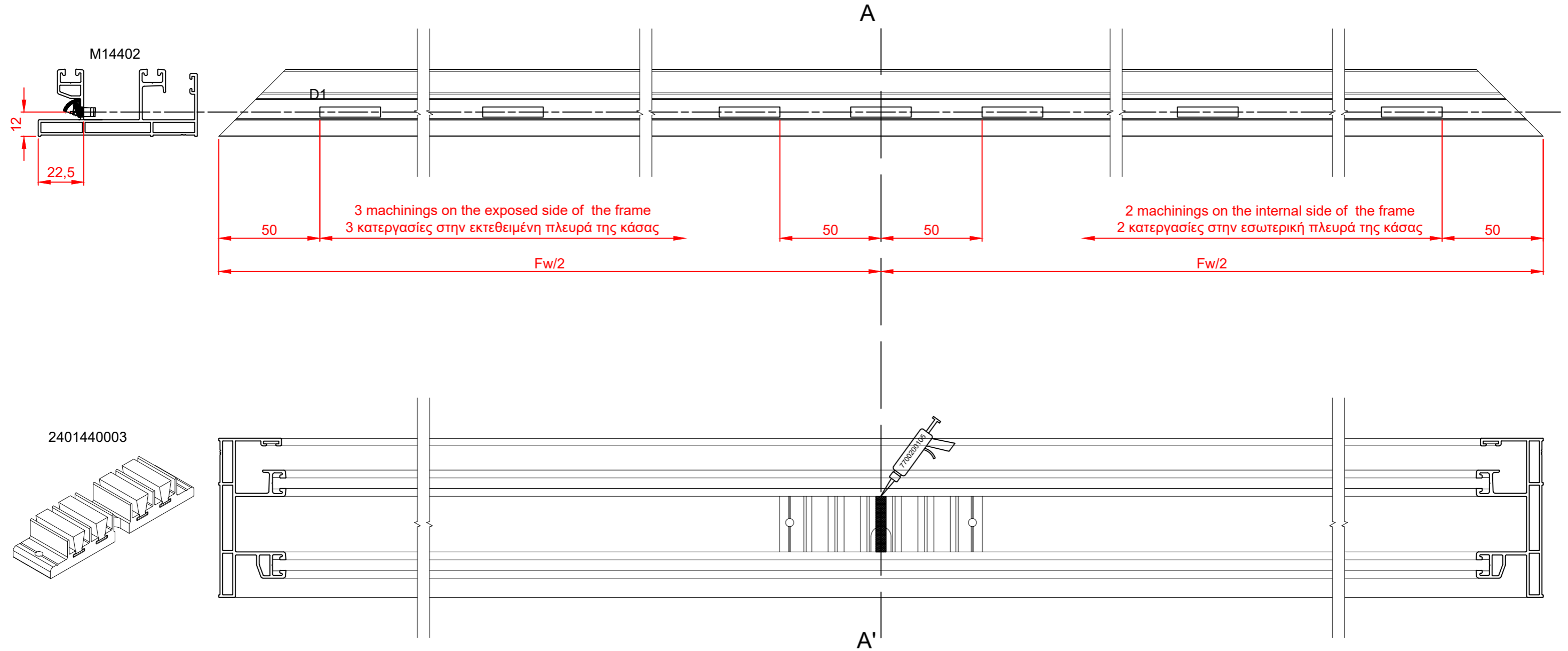
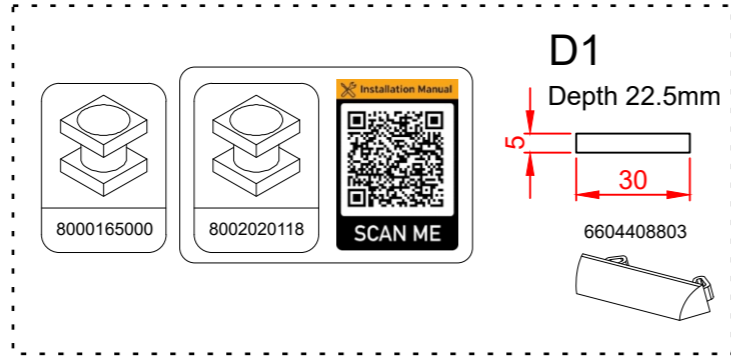
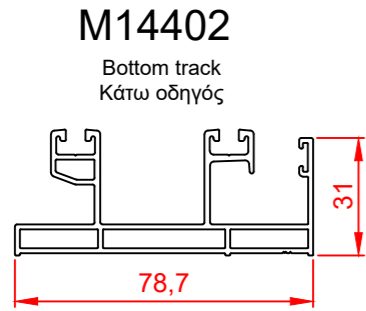
Lock machinings
Κατεργασίες κλειδαριάς



Sliding Systems Hardware Catalogue
Κατάλογος Μηχανισμών Συρομένων

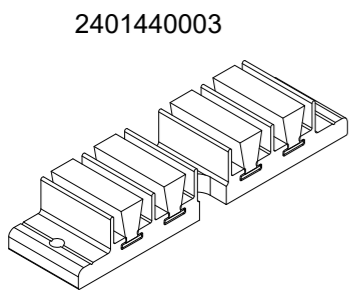
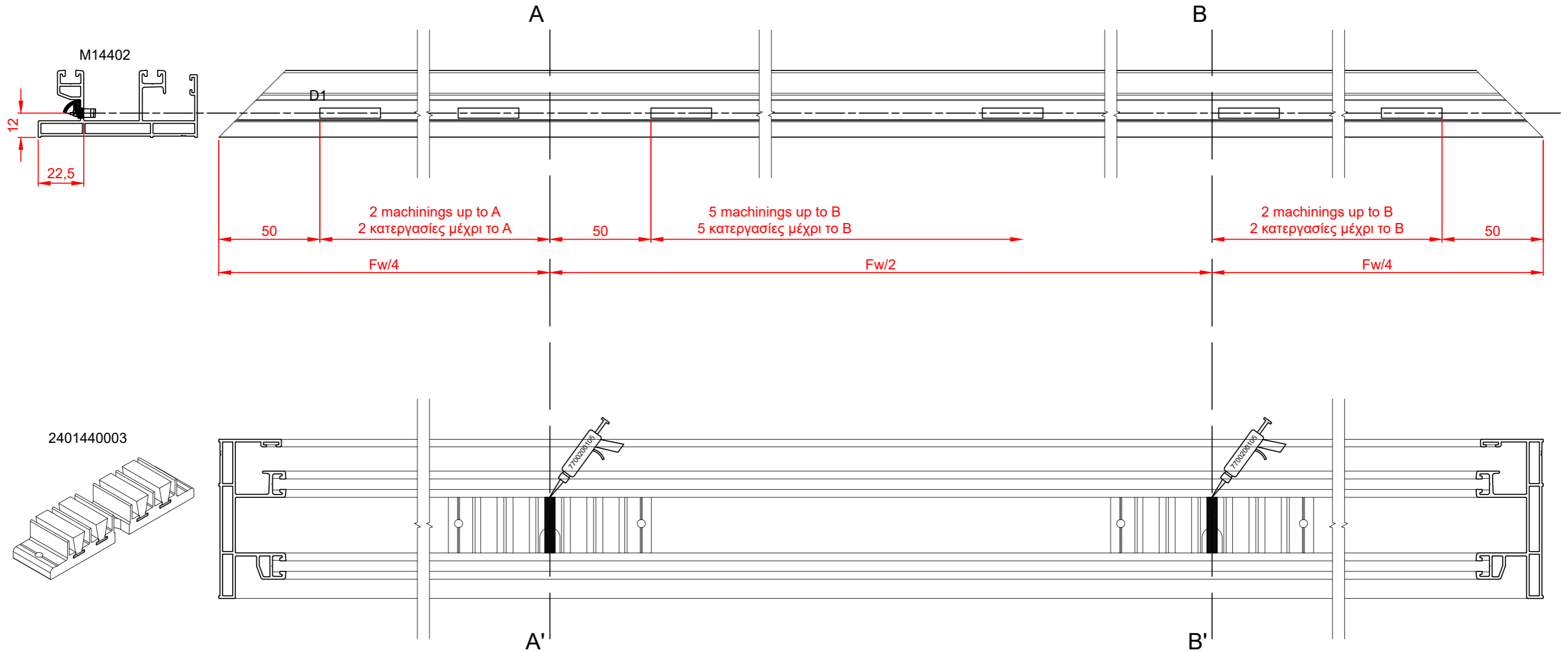
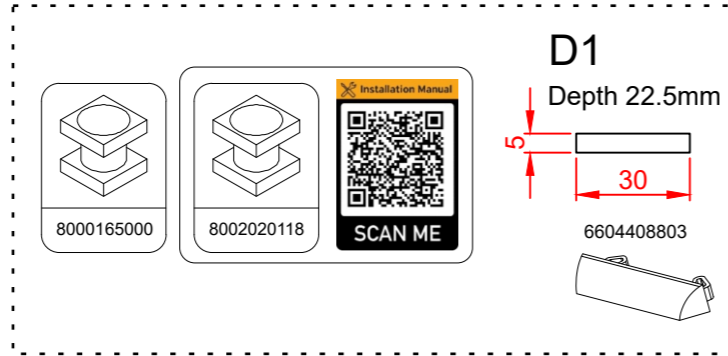
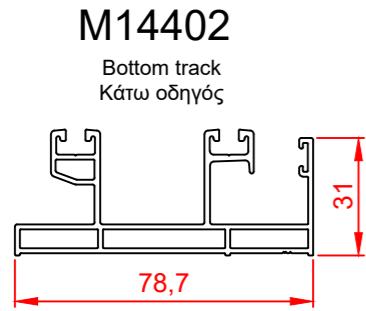
Water drainage
Κατεργασίες απορροών

Applies to typologies
Αφορά τις τυπολογίες

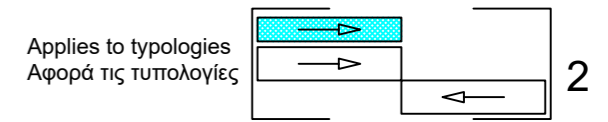



Water drainage
Κατεργασίες απορροών

Applies to typologies
Αφορά τις τυπολογίες 4

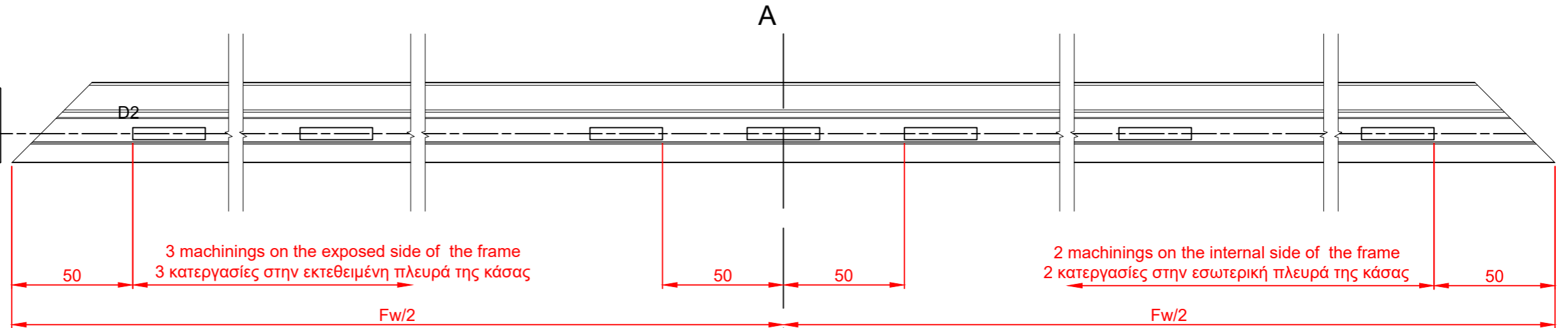
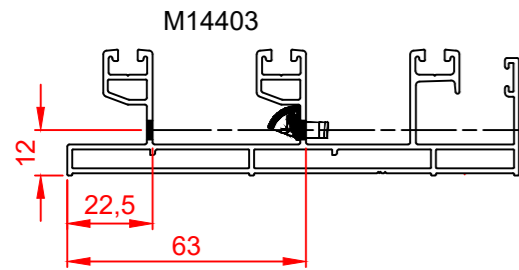
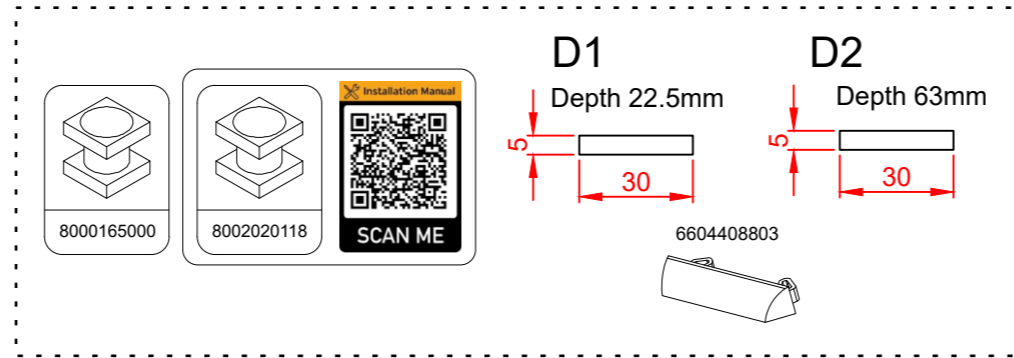
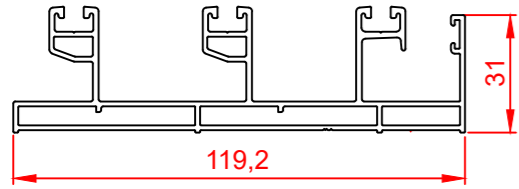


Water drainage
Κατεργασίες απορροών

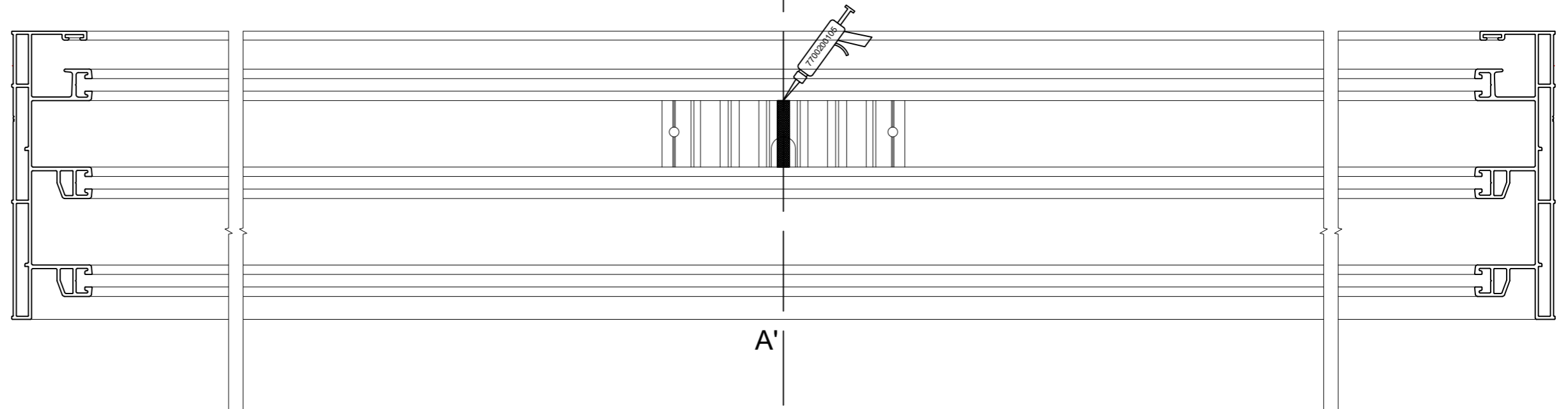
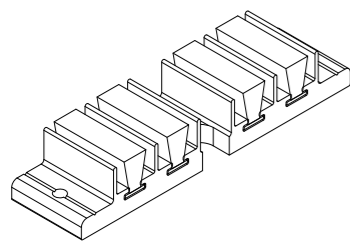


M14403

Bottom track
Κάτω οδηγός



2401440003



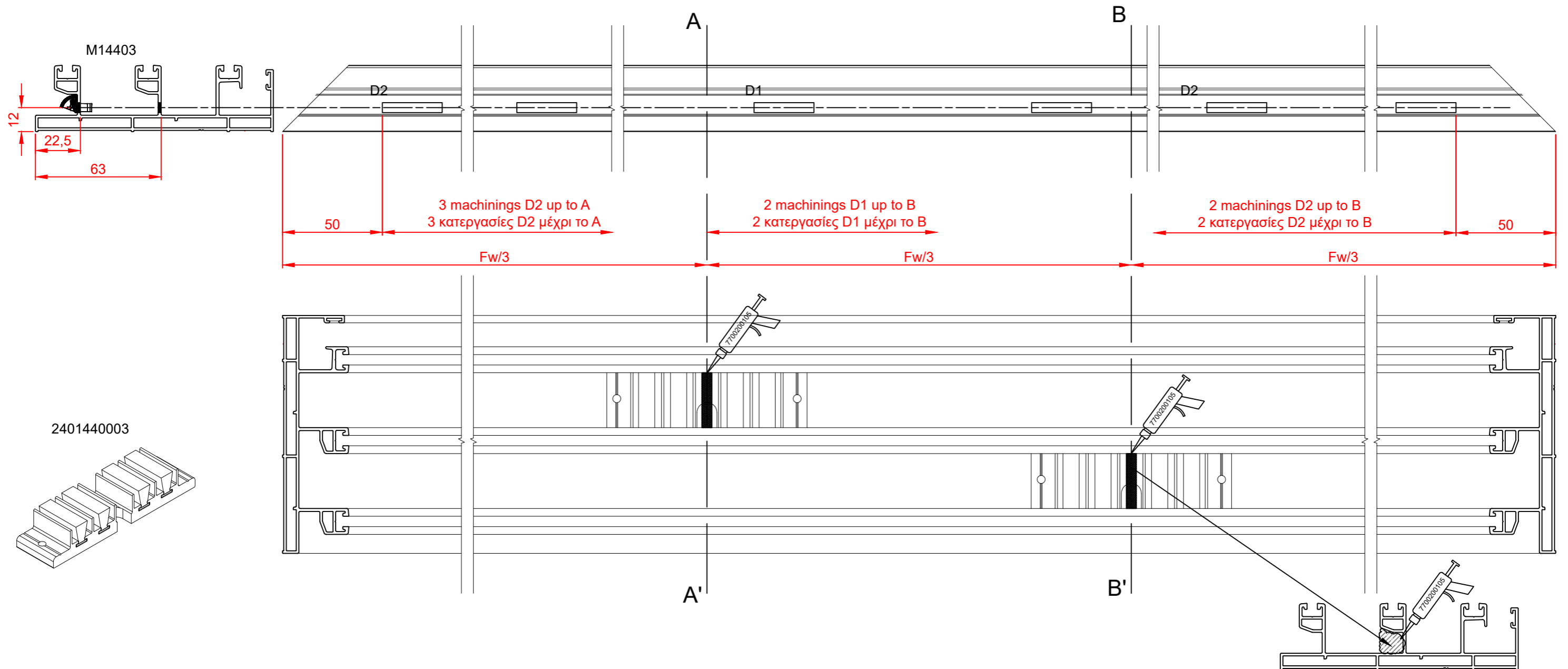
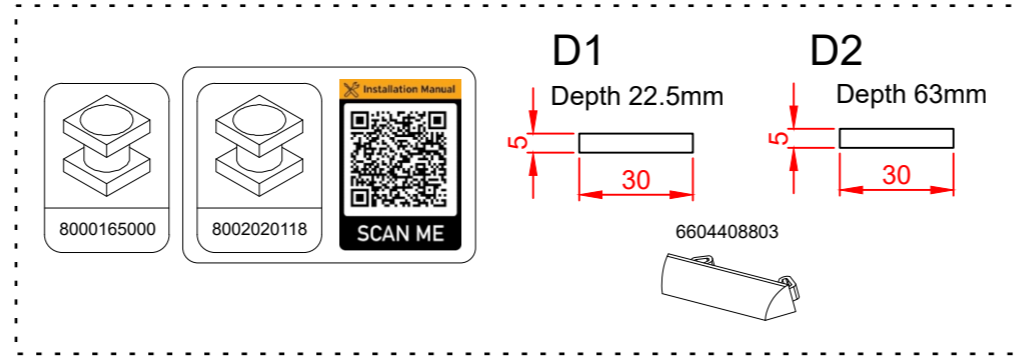
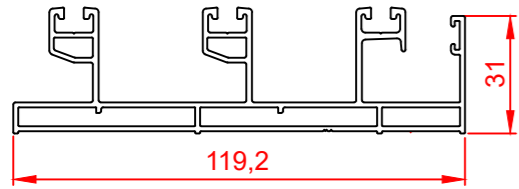
Water drainage
Κατεργασίες απορροών

Applies to typologies
Αφορά τις τυπολογίες

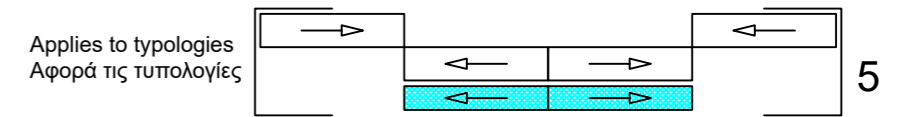
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M14403

Bottom track
Κάτω οδηγός

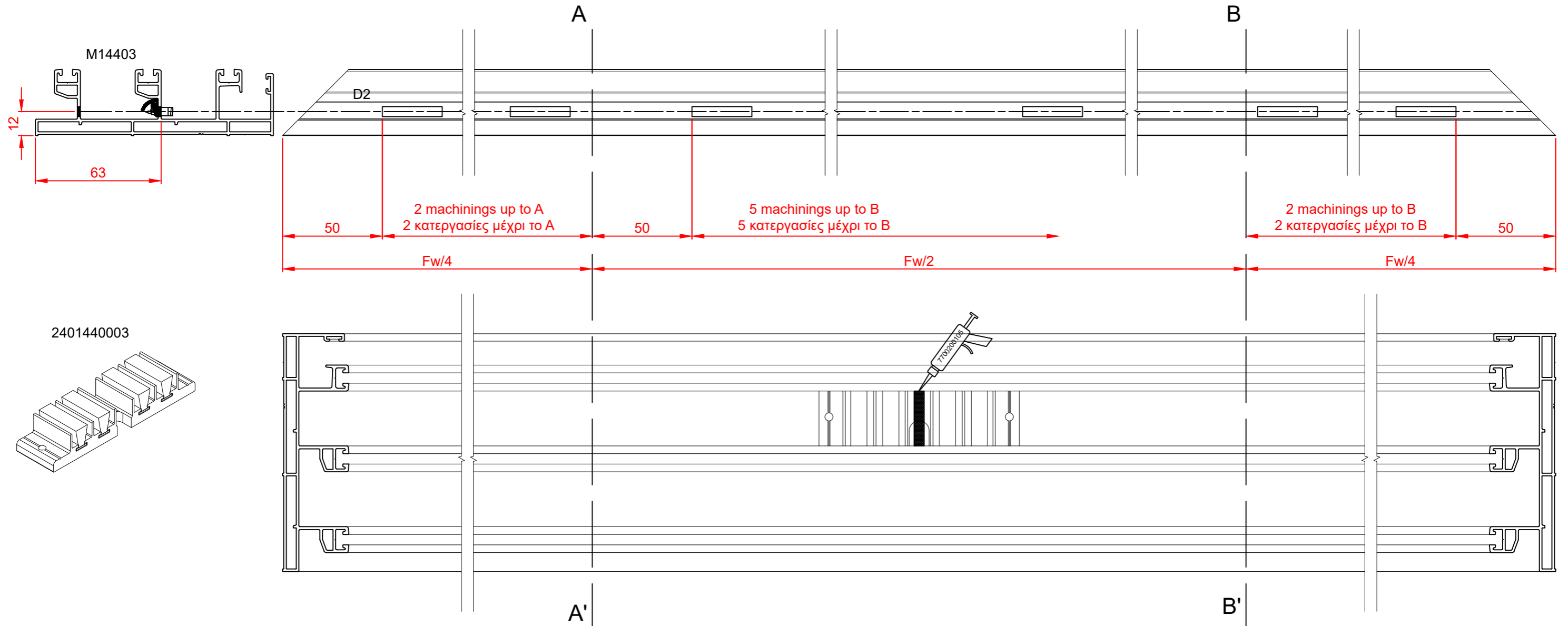
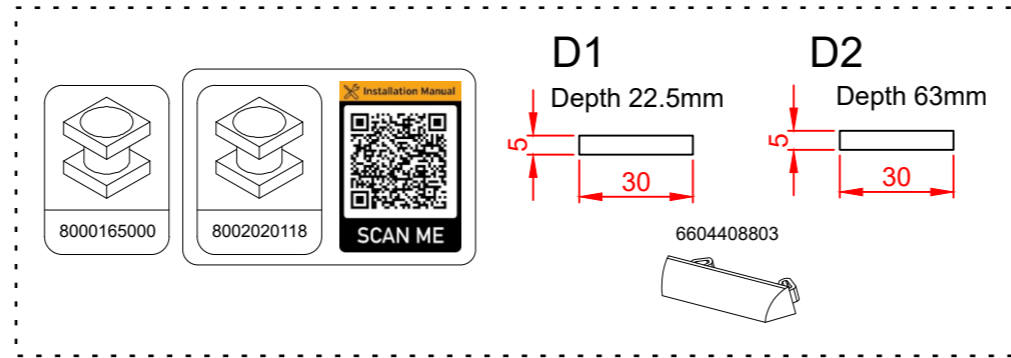
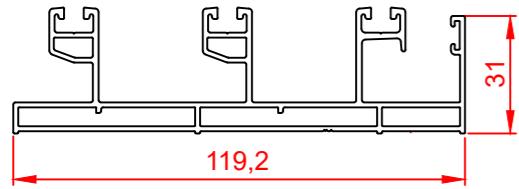


Water drainage
Κατεργασίες απορροών

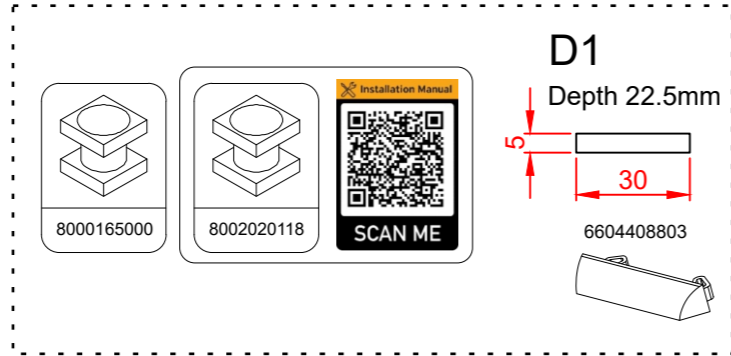
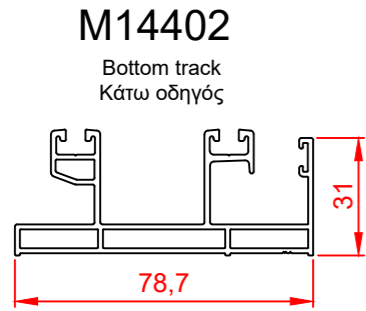
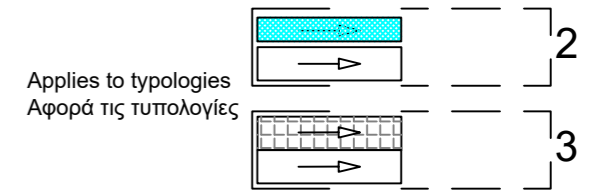


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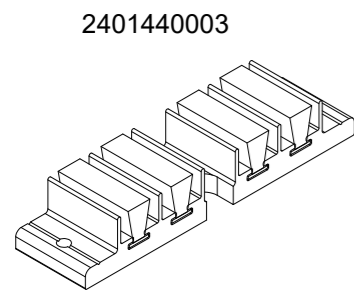
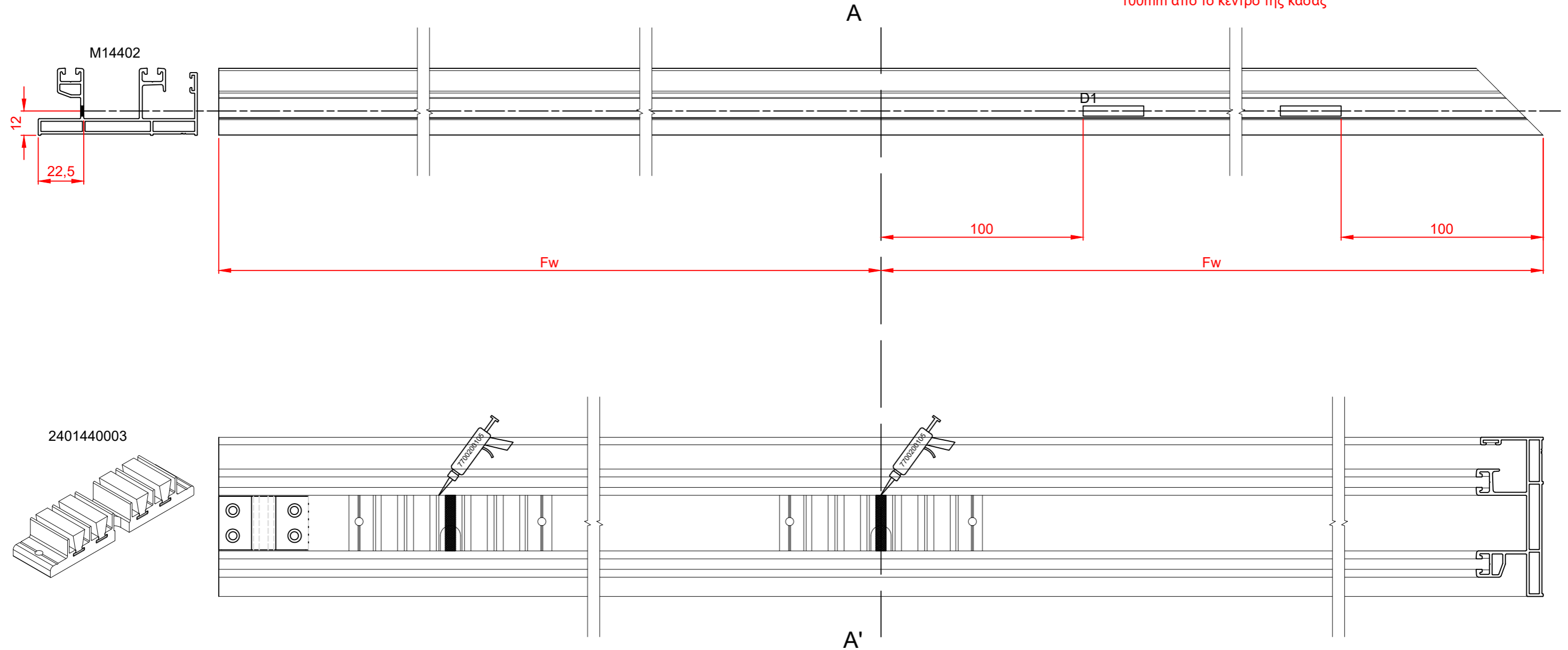
Bottom track
Κάτω οδηγός



Water drainage
Κατεργασίες απορροών



One machining 100mm from the mitre cut side of the frame
plus one 100mm from the middle of the frame
Μια κατεργασία 100mm από την κοπή των 45° και μια
100mm απο το κέντρο της κάσας

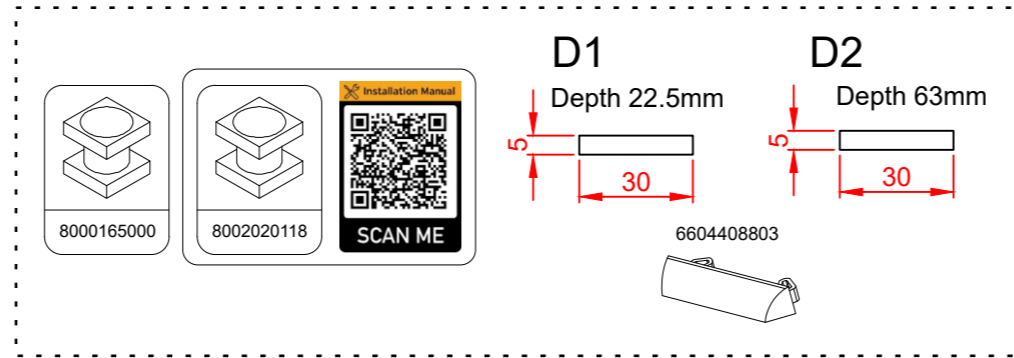
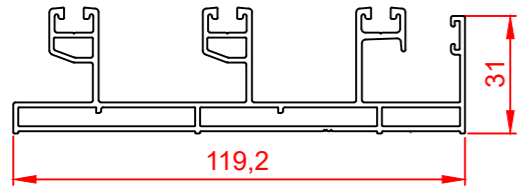


Water drainage
Κατεργασίες απορροών

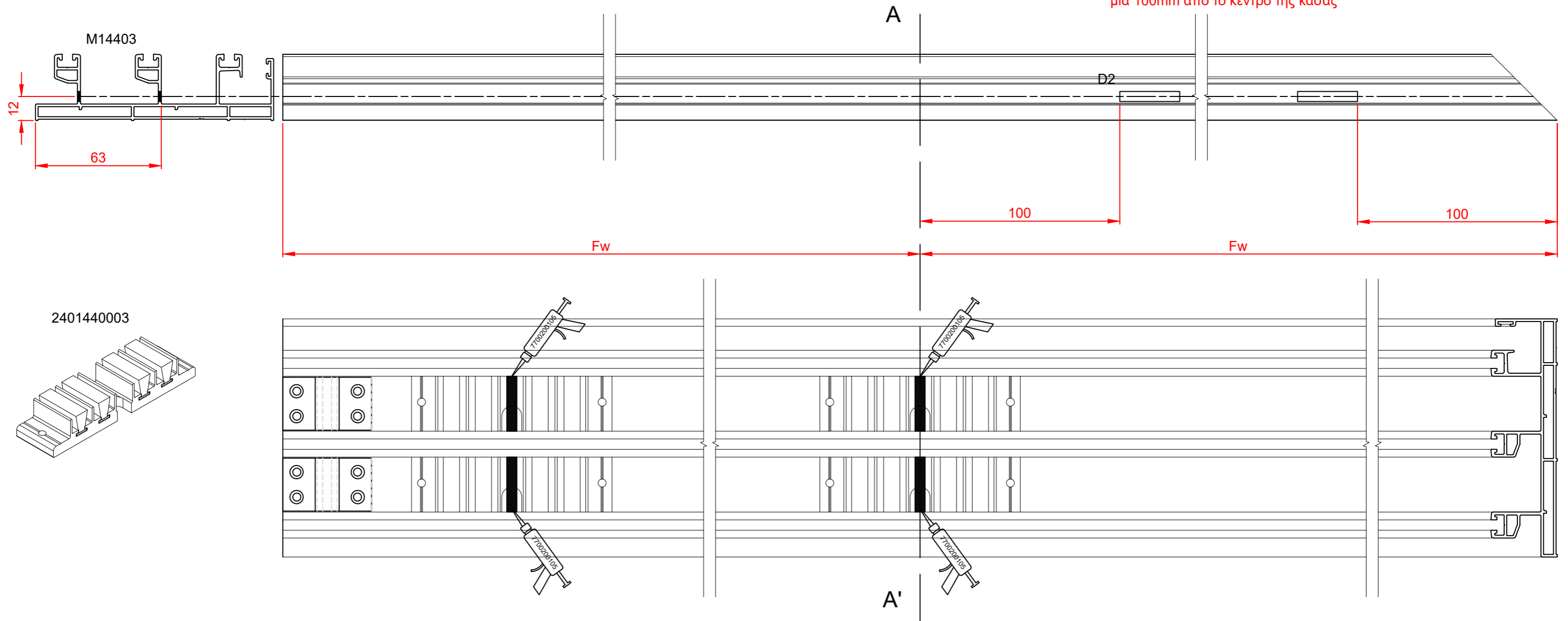
Applies to typologies
Αφορά τις τυπολογίες

M14403

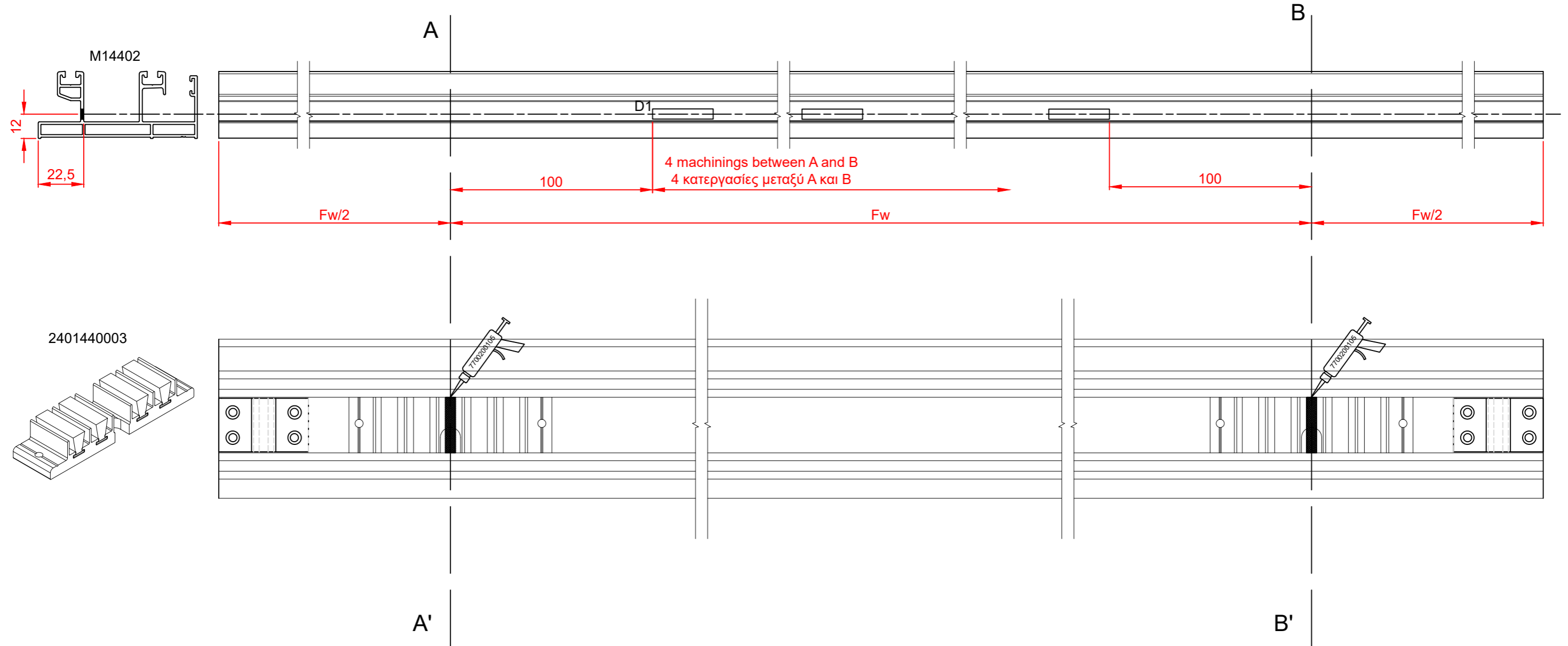
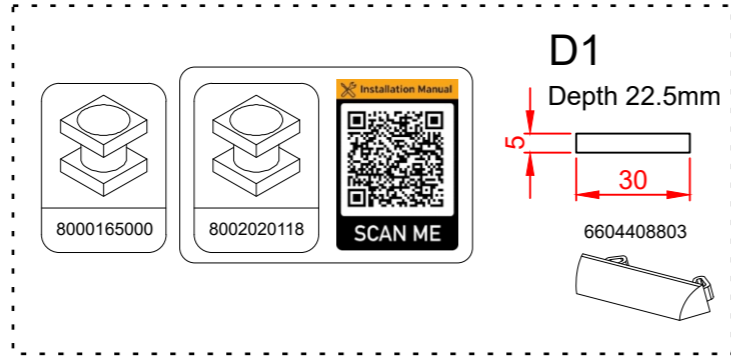
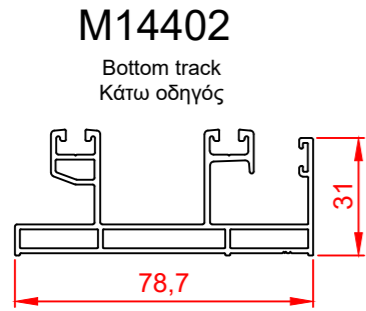
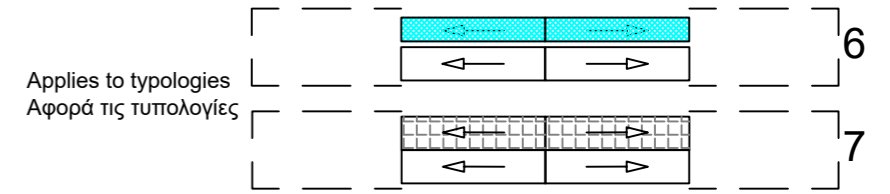
Bottom track
Κάτω οδηγός



One machining 100mm from the mitre cut side of the frame plus one 100mm from the middle of the frame
Μια κατεργασία 100mm από την κοπή των 45° και μια 100mm από το κέντρο της κάσας

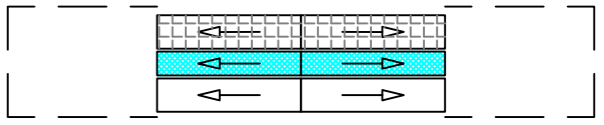


Water drainage
Κατεργασίες απορροών



Water drainage
Κατεργασίες απορροών

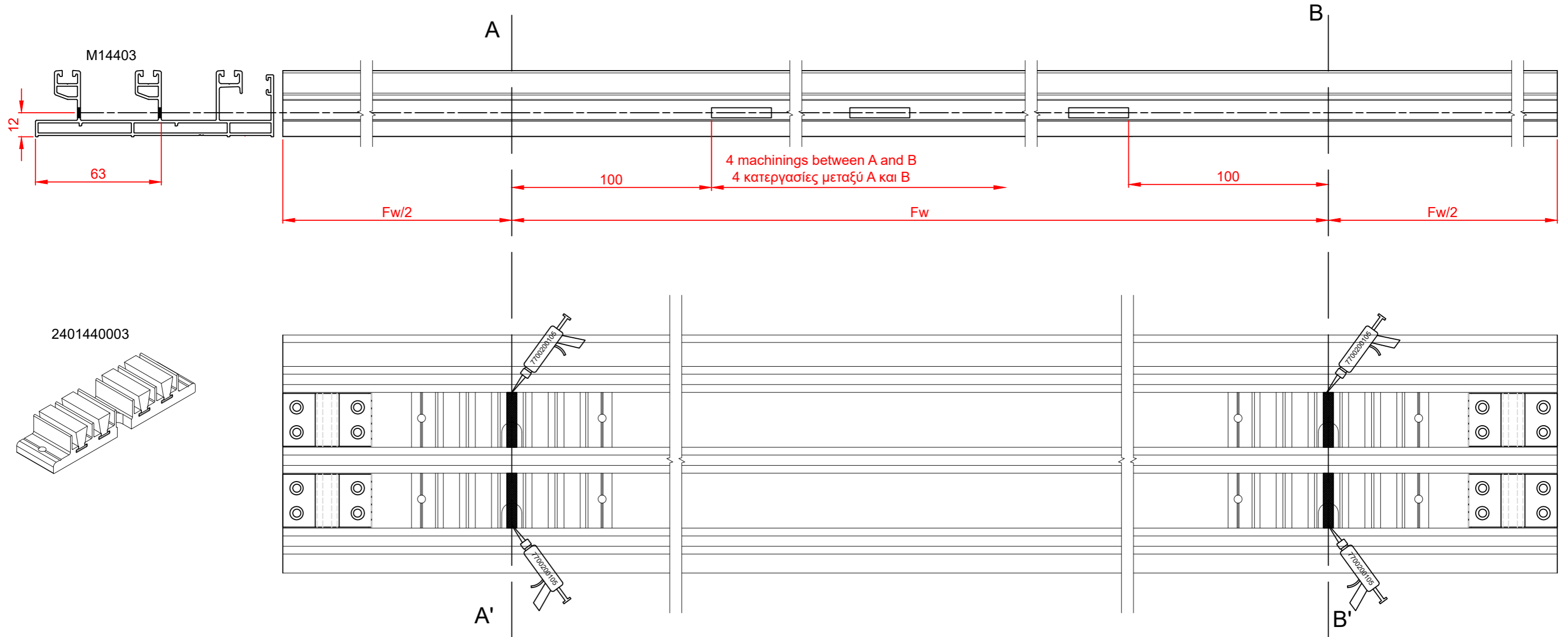
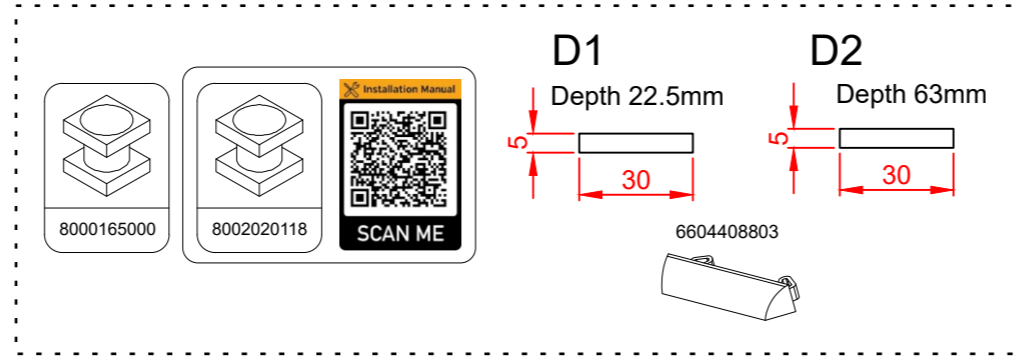
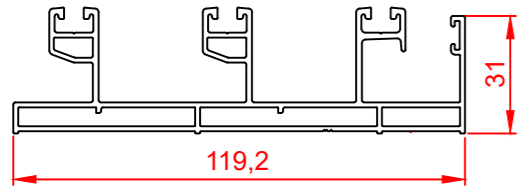
Applies to typologies
Αφορά τις τυπολογίες



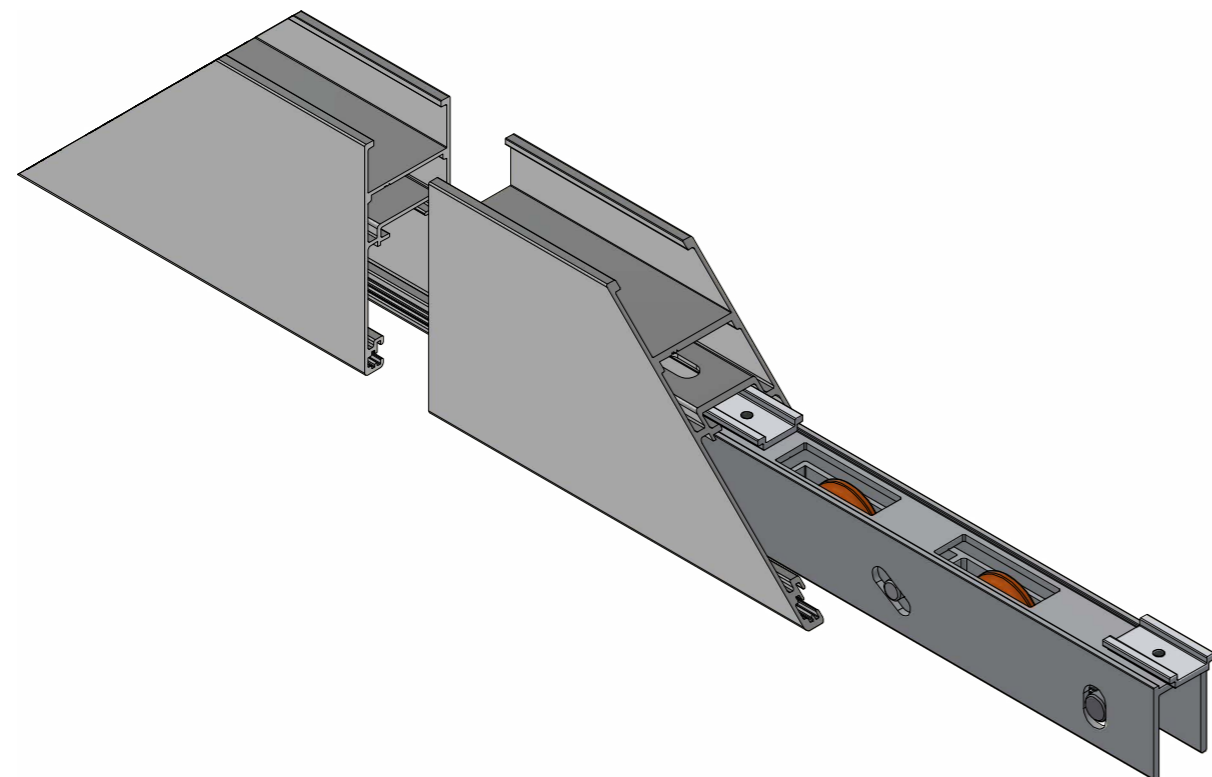
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M14403

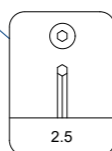
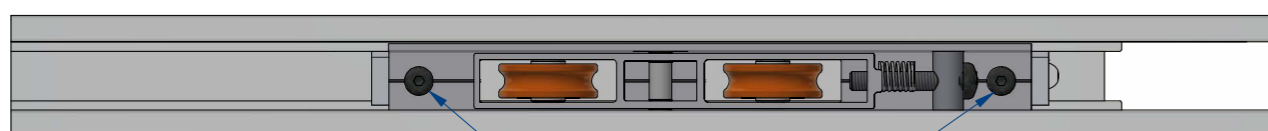
Bottom track
Κάτω οδηγός



Sash assembly
Συναρμολόγηση φύλλου

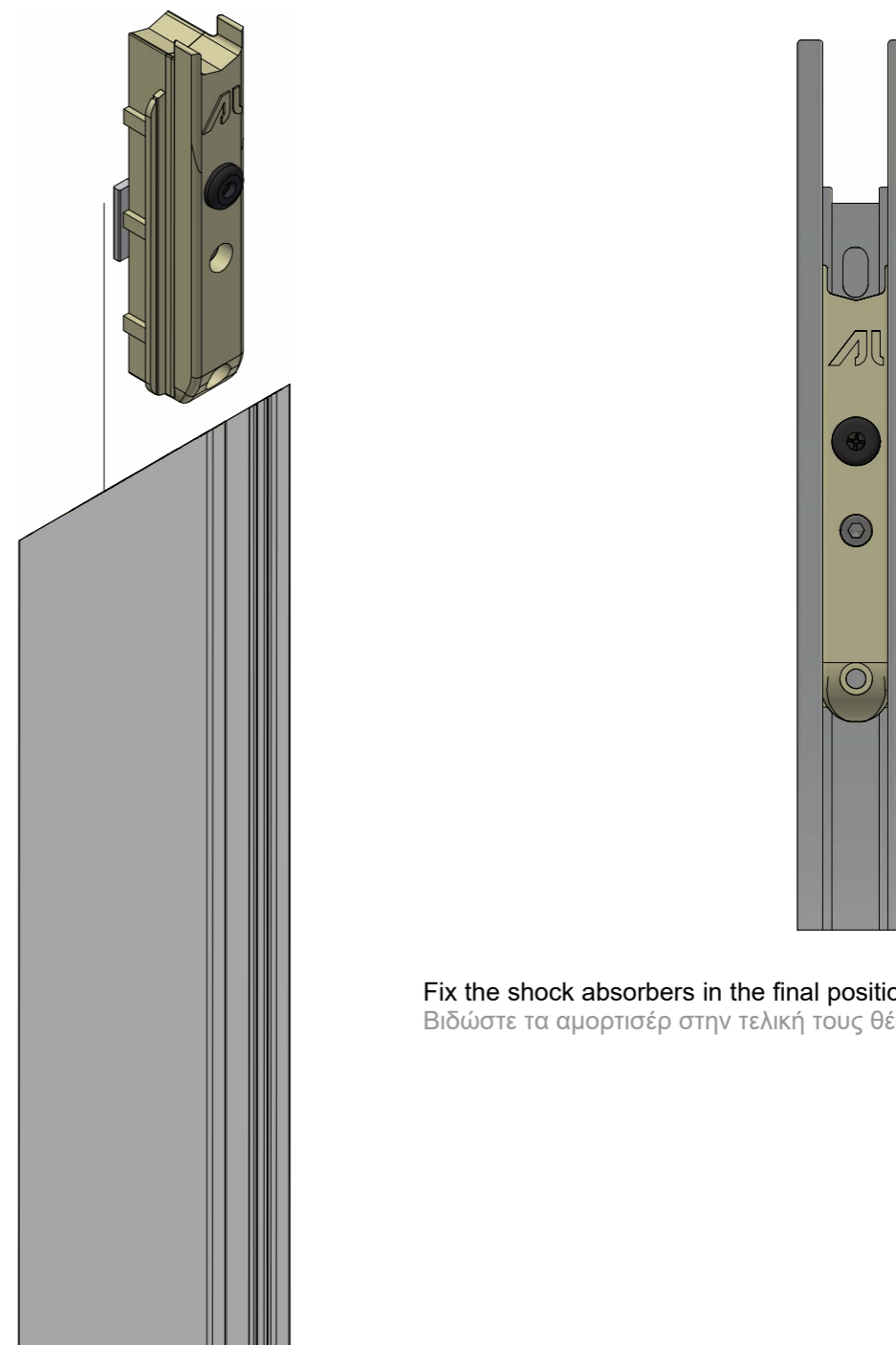


Place the rollers 6000032500 in the sash M14405 before the sash assembly
Τοποθετήστε τα ράουλα 6000032500 στο φύλλο M14405 πριν το μοντάζ του φύλλου



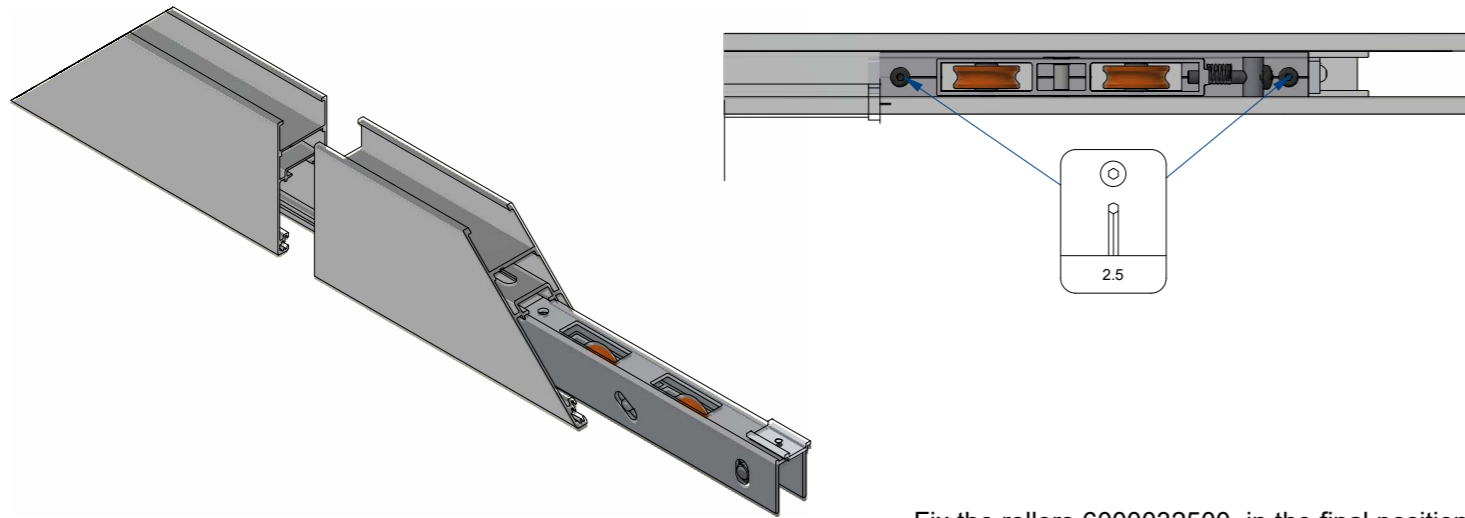
Fix the rollers 6000032500 in the final position
Βιδώστε τα ράουλα 6000032500 στην τελική τους θέση

Place the shock absorbers 6501440503 in the sash before the sash assembly
Τοποθετήστε τα αμορτισέρ 6501440503 στο φύλλο πριν το μοντάζ του φύλλου



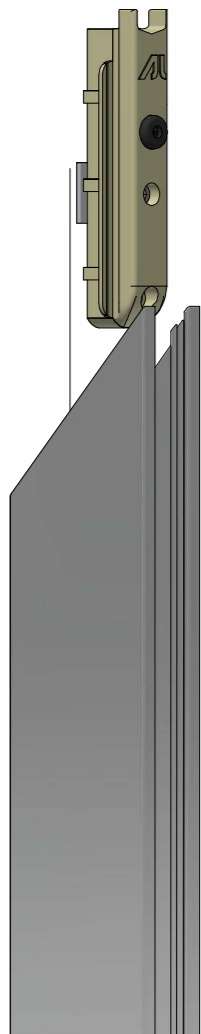
Fix the shock absorbers in the final position
Βιδώστε τα αμορτισέρ στην τελική τους θέση

Sash assembly
Συναρμολόγηση φύλλου

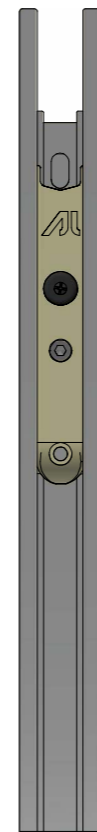


Place the rollers 6000032500 in the sash M14405 before the sash assembly
Τοποθετήστε τα ράουλα 6000032500 στο φύλλο M14405 πριν το μοντάζ του φύλλου

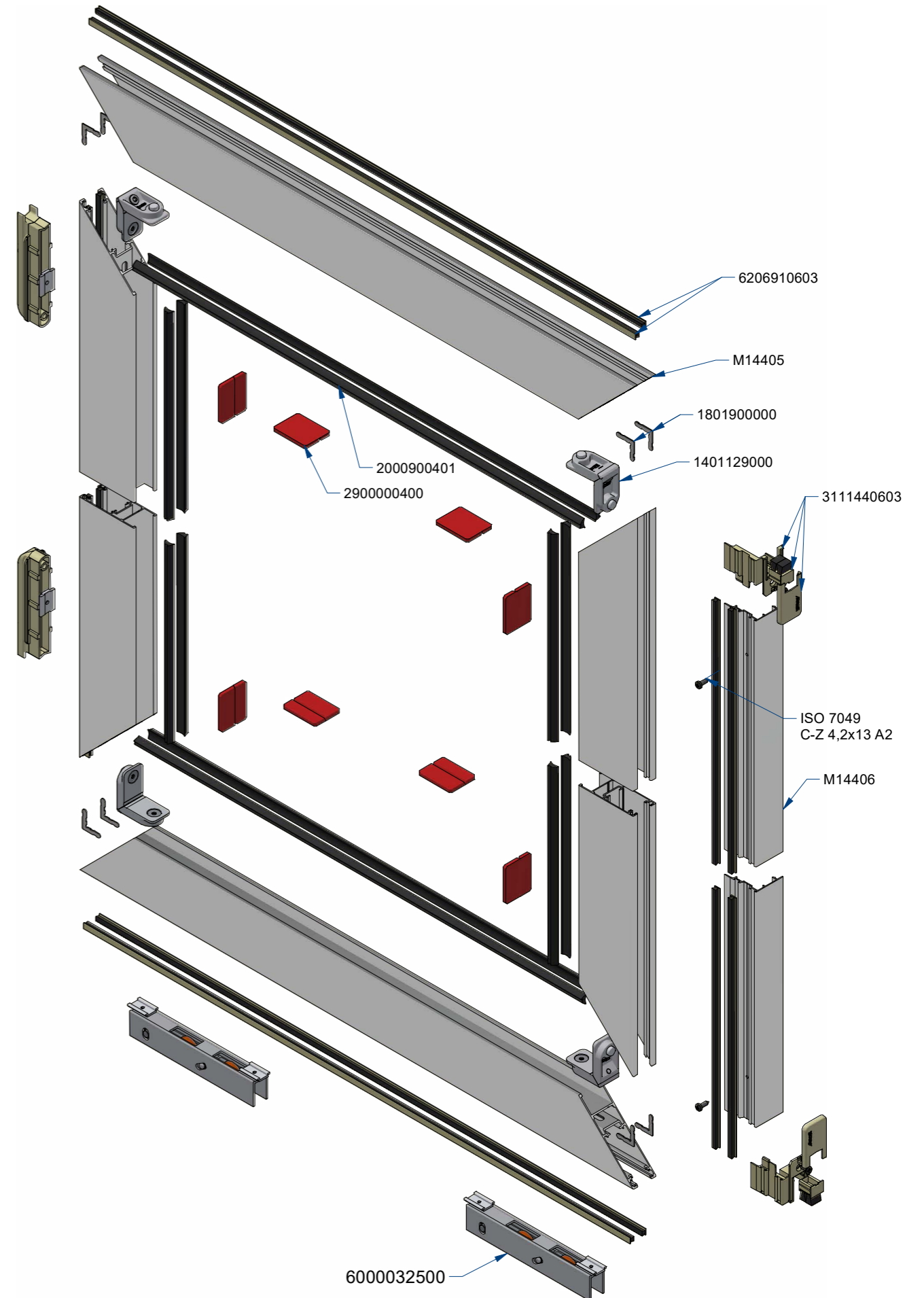
Fix the rollers 6000032500 in the final position
Βιδώστε τα ράουλα 6000032500 στην τελική τους θέση



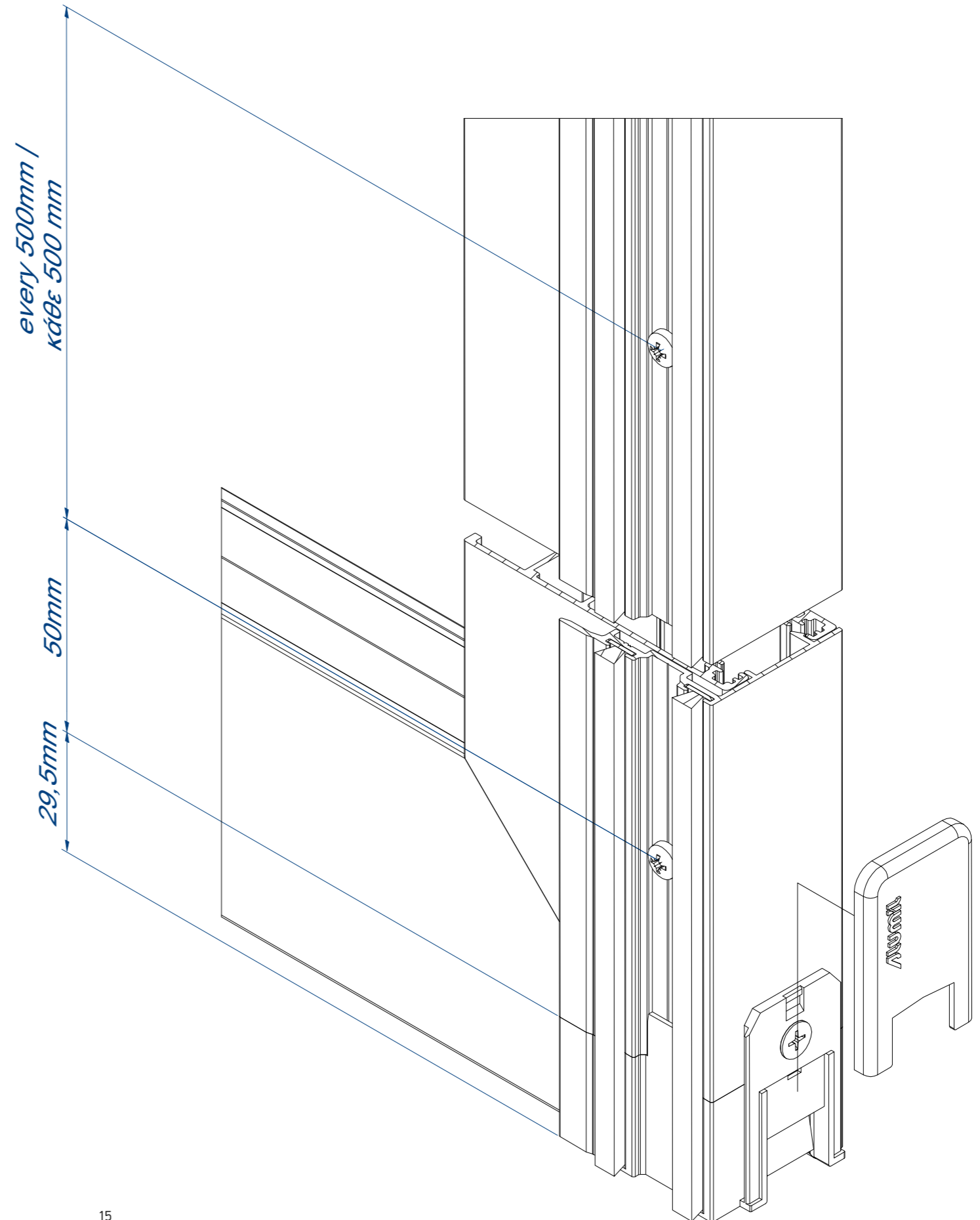
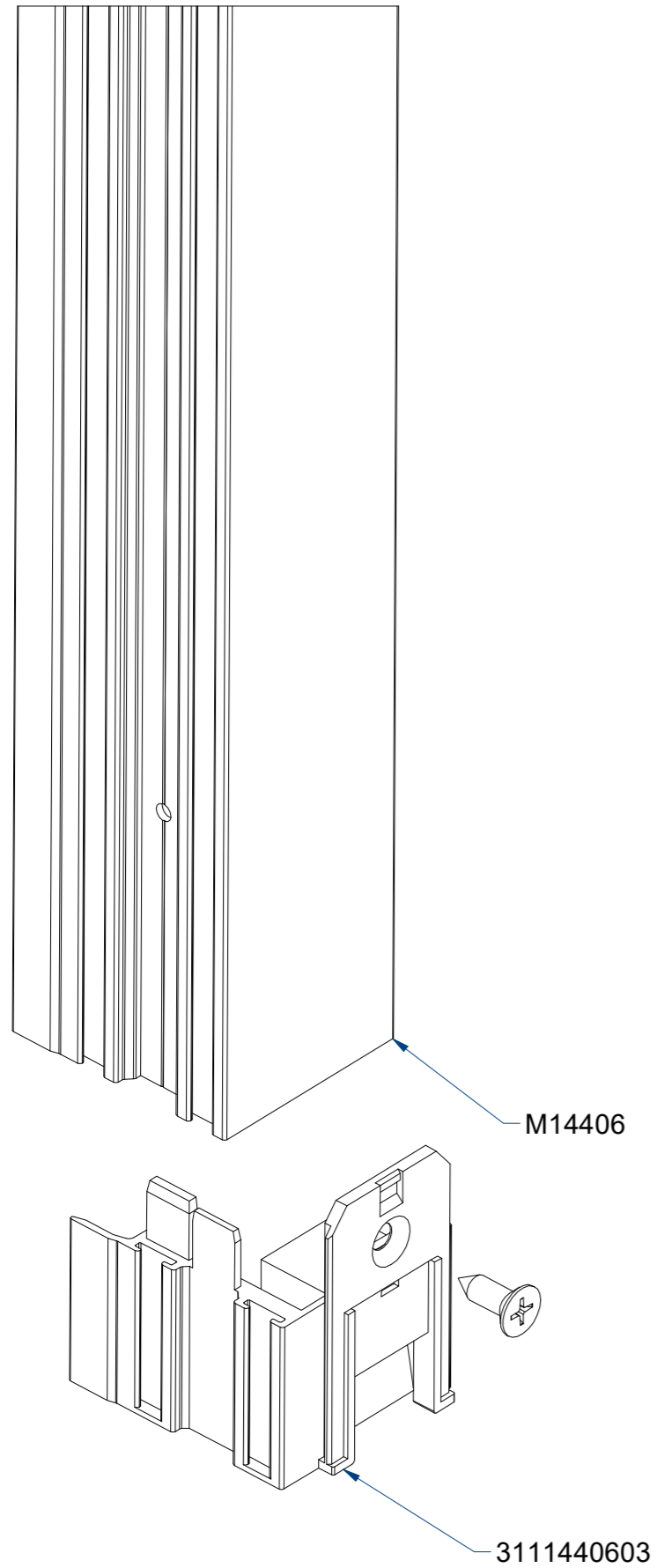
Place the shock absorbers 6501440503 in the sash before the sash assembly
Τοποθετήστε τα αμορτισέρ 6501440503 στο φύλλο πριν το μοντάζ του φύλλου



Fix the shock absorbers in the final position
Βιδώστε τα αμορτισέρ στην τελική τους θέση

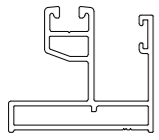


Interlocking profile assembly
Συναρμολόγηση γάντζου

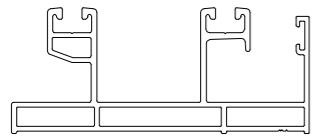


Frame assembly Συναρμολόγηση κάσας

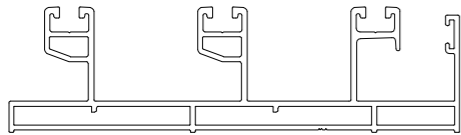
Applies to profiles
Αφορά τα προφίλ



M14401

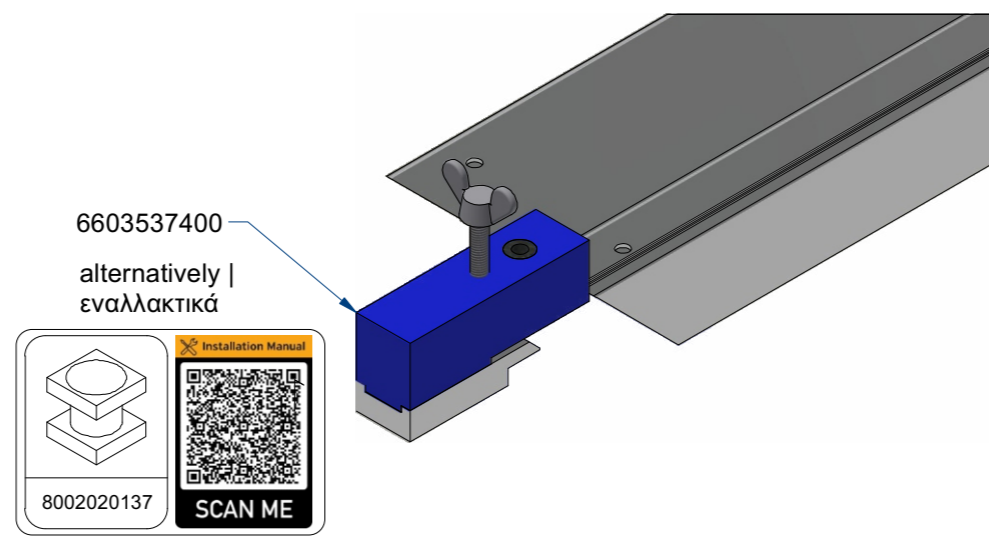


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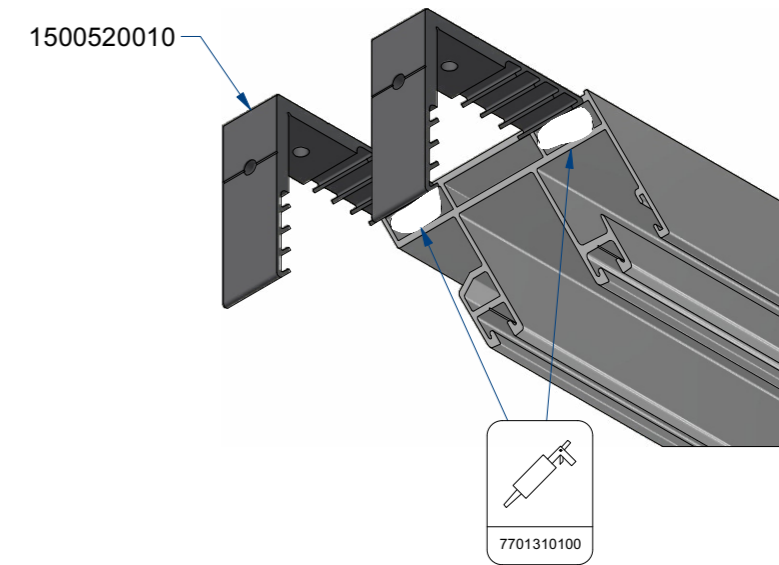


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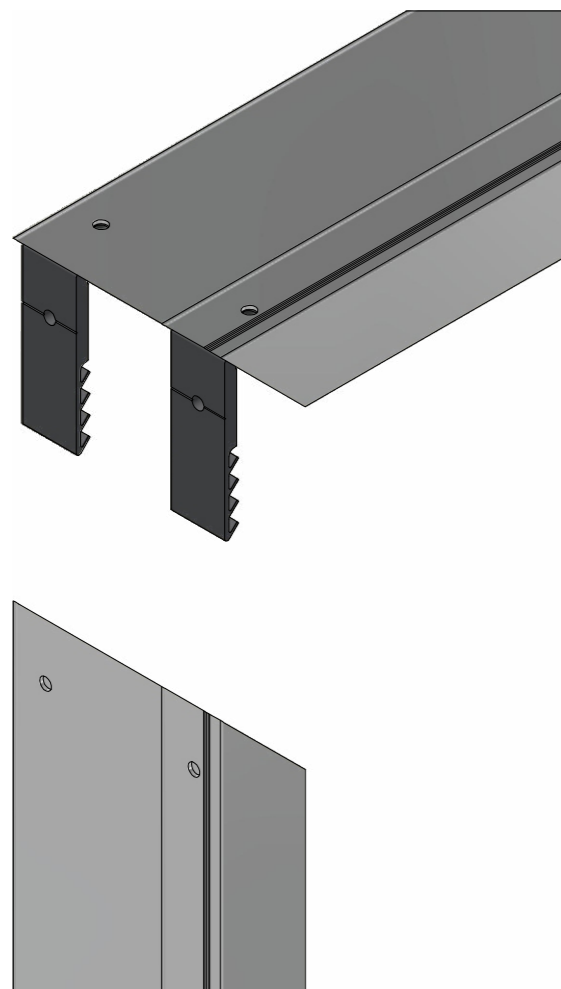
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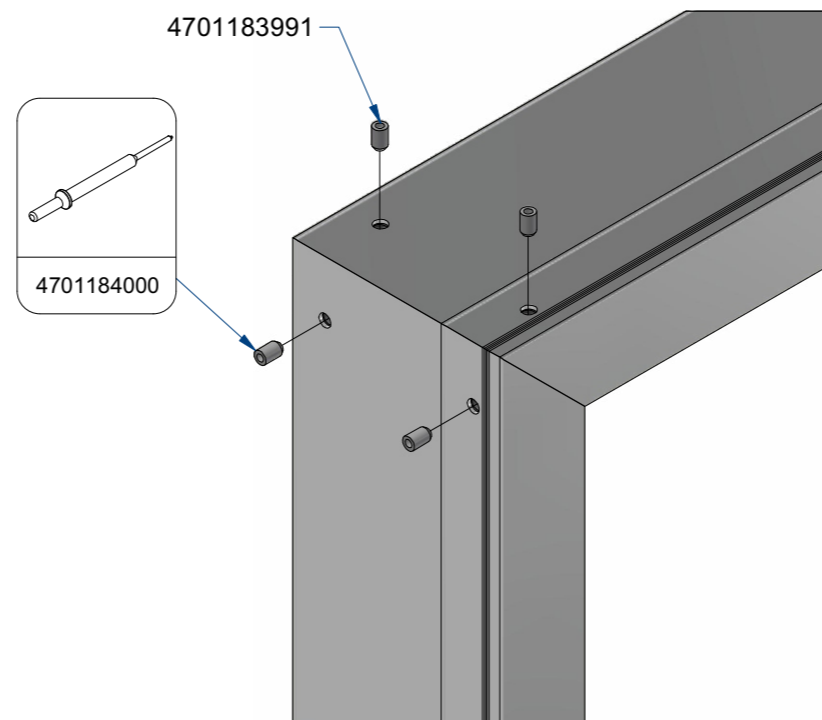
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3



4



5

